

International Standard



2632/1

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

Roughness comparison specimens — Part 1: Turned, ground, bored, milled, shaped and planed

Échantillons de comparaison viso-tactile de rugosité — Partie 1: Tournage, rectification, alésage, fraisage, rabotage et planage

Second edition — 1985-09-01

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council. They are approved in accordance with ISO procedures requiring at least 75 % approval by the member bodies voting.

International Standard ISO 2632/1 was prepared by Technical Committee ISO/TC 57, *Metrology and properties of surfaces*.

ISO 2632/1 was first published in 1975. This second edition cancels and replaces the first edition which has been revised as follows:

- clause 8 has been expanded;
- a new clause (clause 9 "Minimum specimen size") has been added;
- table 5 has been deleted;
- references and editorial presentation have been updated.