
INTERNATIONAL STANDARD



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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

Test conditions for box type vertical drilling machines — Testing of the accuracy — Part II : Practical test

Conditions d'essais des machines à percer verticales à montant ou «perçuses-aléseuses» — Contrôle de la précision — Partie II : Épreuve pratique

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FOREWORD

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO Member Bodies). The work of developing International Standards is carried out through ISO Technical Committees. Every Member Body interested in a subject for which a Technical Committee has been set up has the right to be represented on that Committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the Technical Committees are circulated to the Member Bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 2772/II (originally Draft International Standard ISO/DIS 3020) was drawn up by Technical Committee ISO/TC 39, *Machine-tools*, and circulated to the Member Bodies in March 1972.

It has been approved by the Member Bodies of the following countries :

Austria	India	Switzerland
Belgium	Italy	Thailand
Bulgaria	Japan	Turkey
Czechoslovakia	New Zealand	United Kingdom
France	Romania	U.S.A.
Germany	South Africa, Rep. of	U.S.S.R.
Hungary	Sweden	

No Member Body expressed disapproval of the document.

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Test conditions for box type vertical drilling machines – Testing of the accuracy – Part II : Practical test

1 SCOPE AND FIELD OF APPLICATION

This International Standard specifies the practical test to be carried out for checking box type vertical drilling machines and is a continuation of ISO 2772/I, *Test conditions for box type vertical drilling machines – Testing of the accuracy – Part I : Geometrical tests*.