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# INTERNATIONAL STANDARD



# 5264 / III

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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

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## **Pulps — Laboratory beating — Part III : Jokro mill method**

*Pâtes — Raffinage de laboratoire —  
Partie III : Méthode au moulin Jokro*

**First edition — 1979-05-01**

## FOREWORD

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO member bodies). The work of developing International Standards is carried out through ISO technical committees. Every member body interested in a subject for which a technical committee has been set up has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 5264/III was developed by Technical Committee ISO/TC 6, *Paper, board and pulps*, and was circulated to the member bodies in December 1977.

It has been approved by the member bodies of the following countries :

|                |             |                       |
|----------------|-------------|-----------------------|
| Austria        | India       | South Africa, Rep. of |
| Belgium        | Iran        | Spain                 |
| Canada         | Ireland     | Sweden                |
| Chile          | Kenya       | Switzerland           |
| Czechoslovakia | Mexico      | Turkey                |
| Finland        | Netherlands | USA                   |
| France         | Norway      | USSR                  |
| Germany, F.R.  | Poland      |                       |
| Hungary        | Romania     |                       |

The member body of the following country expressed disapproval of the document on technical grounds :

Italy

# Pulps — Laboratory beating — Part III : Jokro mill method

## 0 INTRODUCTION

It has been agreed that the ultimate aim of standardization of laboratory beating should be to develop one test method which is internationally acceptable and which, if possible, allows the energy consumption during beating to be measured. For practical reasons it has not proved possible to achieve this at present. Therefore, as an interim measure, in view of the widespread use of the following methods

- Valley beater,
- PFI mill,
- Jokro mill,

it has been decided to provide agreed guidance on the use of these equipments in order to achieve consistency of results with each instrument. While all three methods will show a similar trend in respect of the pulp tested, the actual results cannot be correlated between different types of beater<sup>1)</sup>. The position will be kept under review, and the methods will be replaced by a single method as soon as practicable.

## 1 SCOPE

This International Standard specifies a method, using a Jokro mill, for the laboratory beating of pulp. The description is limited to the disintegrating and beating of the stock, the withdrawal and distribution of samples, and the beating equipment.

The beating is a preliminary step in testing the physical properties of pulp.

Part I specifies a method of laboratory beating using a Valley beater and Part II a method using a PFI mill.

## 2 FIELD OF APPLICATION

In principle, this method is applicable to all kinds of pulp.

NOTE — In practice, the method may not give satisfactory results with certain extremely long-fibred pulps, such as cotton linter.

## 3 REFERENCES

ISO 638, *Pulps — Determination of dry matter content.*

ISO 4119, *Pulps — Determination of stock concentration (Rapid method).*

ISO 5263, *Pulps — Laboratory wet disintegration.*<sup>2)</sup>

## 4 PRINCIPLE

A measured amount of pulp of specified stock concentration is beaten between the inner wall of a cylindrical beating box which revolves with a planetary rotation around a central shaft, and a grooved roll loosely placed in the box.

## 5 APPARATUS AND AUXILIARY MATERIALS

Ordinary laboratory equipment and

**5.1 Jokro mill**, as described in the annex.

**5.2 Standard distintegrator**, as described in ISO 5263.

**5.3 Balance**, capable of weighing the sample to an accuracy of 0,2 g.

**5.4 Distilled water**, or water of similar quality.

NOTE — Distilled water, or water of similar quality, is particularly recommended with a view to obviating any difficulties that might arise from the use of different qualities of water by the interested parties.

1) Should one of the three methods listed become the future standard method, the method chosen should be the one which works in the most economical way and yields the highest reproducibility of results obtained in different laboratories.

At present, some countries are of the opinion that the PFI mill described in ISO 5264/II meets these requirements best of all.

2) At present at the stage of draft.