

INTERNATIONAL STANDARD

**ISO
9100**

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Wide-mouth glass containers — Vacuum lug finishes — Dimensions

*Récipients en verre à col large — Bagues à crans (bouchage sous
vide) — Dimensions*



Reference number
ISO 9100:1992(E)



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Foreword

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Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 9100 was prepared by Technical Committee ISO/TC 63, *Glass containers*.

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Wide-mouth glass containers — Vacuum lug finishes — Dimensions

1 Scope

This International Standard specifies the dimensions of vacuum lug finishes for wide-mouth glass containers.

2 Normative reference

The following standard contains provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the edition indicated was valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent edition of the standard indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 7348:1992, *Glass containers — Manufacture — Vocabulary*.

3 Definitions

For the purposes of this International Standard, the definitions given in ISO 7348 and the following definition apply.

3.1 vacuum lug finish: Finish with lugs to hold the closure down.

NOTE 1 The vacuum is created by a heat treatment prior to closing the container.

4 Dimensions

The dimensions shall be in accordance with figure 1 and table 1, figure 2 and table 2 or figure 3 and table 3, depending on the nominal diameter of the finish. All untoleranced dimensions are nominal.

The glass thickness throughout the full depth of the finish shall be adequate to withstand normal handling. The finish shall be free from cracks likely to have an adverse effect on sealing performance.