

INTERNATIONAL STANDARD

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Draughting instruments with or without graduation —

Part 3: Set squares

*Instruments de dessin avec ou sans graduation —
Partie 3: Équerres de dessinateurs*



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Foreword

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Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 9960-3 was prepared by Technical Committee ISO/TC 10, *Technical drawings, product definition and related documentation*, Subcommittee SC 9, *Media and equipment for drawing and related documentation*.

ISO 9960 consists of the following parts, under the general title *Draughting instruments with or without graduation*:

- Part 1: *Draughting scale rules*
- Part 2: *Protractors*
- Part 3: *Set squares*

Annex A of this part of ISO 9960 is for information only.

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Draughting instruments with or without graduation —

Part 3: Set squares

1 Scope

This part of ISO 9960 specifies requirements for fixed set squares (45° and 60°) and for adjustable set squares for drawing-office use.

2 Normative reference

The following standard contains provisions which, through reference in this text, constitute provisions of this part of ISO 9960. At the time of publication, the edition indicated was valid. All standards are subject to revision, and parties to agreements based on this part of ISO 9960 are encouraged to investigate the possibility of applying the most recent edition of the standard indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 9960-1:1992, *Draughting instruments with or without graduation — Part 1: Draughting scale rules*.

3 Definitions

For the purposes of this part of ISO 9960, the definitions given in ISO 9960-1 and the following definitions apply.

3.1 set square: Draughting instrument designed to enable the direct transfer of set angles onto a surface.

NOTE 1 In this part of ISO 9960 a set square is understood to be a draughting aid. Qualifying terms are used to describe distinguishing features of set squares, e.g. "fixed set square" (type F) and "adjustable set square" (type A).

3.2 fixed set square: Set square with fixed angles of either 45°, 45° and 90° or 30°, 60° and 90°.

3.3 adjustable set square: Set square in which the hypotenuse can be adjusted.

4 Materials

Set squares shall be made from suitable (preferably transparent) materials of the manufacturer's choice.

The pivot, clamping screw and nut of adjustable set squares shall be made from corrosion-resistant materials.

5 General requirements

5.1 Working edges

All working edges shall comply with a straightness tolerance of 0,05 mm/100 mm. Shapes and dimensions of ink working edges and of bevelled working edges for set squares are shown in figures 1 and 2 and in table 1. If a set square is graduated, the graduations shall meet the requirements in ISO 9960-1.

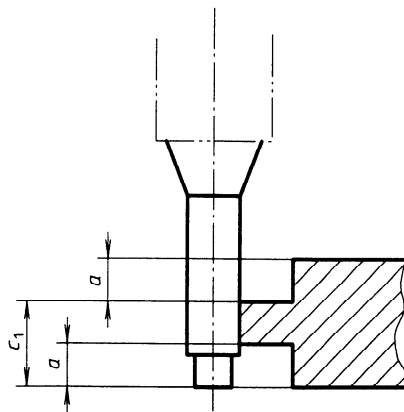


Figure 1 — Ink working edge

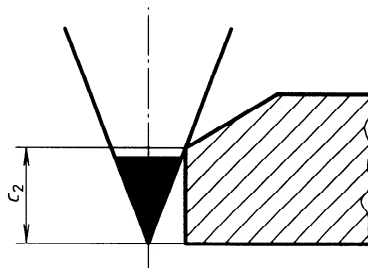


Figure 2 — Bevelled working edge

Table 1 — Dimensions of ink working edges and of bevelled working edges for set squares

Dimensions in millimetres

Symbol for draughting instrument	Description of draughting instrument	Working edges		
		Ink edge (see figure 1)		Bevelled edge c_2 (see figure 2)
		Ink recess a	c_1	
	Tubular technical pen with stepped tube tip (see ISO 9175-1)	0,4 to 0,6	1 to 1,5	—
	Tubular technical pen with tube tip not stepped			
	Fine lead mechanical pencil, tubular guided	0,4 to 0,6	1 to 1,5	0,5 to 1
	Fine lead mechanical pencil, lead guided	—	—	
	Wood-cased pencil, clutch pencil	—	—	
	Felt-tip/fibre-tip pen, tubular guided	0,4 to 0,6	1 to 1,5	—
	Felt-tip/fibre-tip pen, fibre-tip guided	—	—	—
	Ballpoint pen	0,4 to 0,6	1 to 1,5	0,5 to 1