

Transformed

ISO

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

ISO RECOMMENDATION R 240

INTERCHANGEABILITY DIMENSIONS FOR MILLING CUTTERS
AND CUTTER ARBORS OR CUTTER MANDRELS

METRIC SERIES AND INCH SERIES

2nd EDITION

October 1969

This second edition supersedes the first edition.

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BRIEF HISTORY

The ISO Recommendation R 240, *Interchangeability dimensions for milling cutters and cutter arbors – 1. Metric series – 2. Inch series*, was drawn up by Technical Committee ISO/TC 29, *Small tools*, the Secretariat of which is held by the Association Française de Normalisation (AFNOR).

Work on this question led to the adoption of a Draft ISO Recommendation.

In September 1959, this Draft ISO Recommendation (No. 306) was submitted to all the ISO Member Bodies for enquiry. It was approved by 20 Member Bodies. One Member Body opposed the approval of the Draft.

This Draft ISO Recommendation was then submitted by correspondence to the ISO Council, which decided, in December 1961, to accept it as an ISO RECOMMENDATION.

BRIEF HISTORY RELATING TO THE 2nd EDITION

Further to a proposal made by a Working Group of Technical Committee ISO/TC 29, it was decided to prepare a revision of ISO Recommendation R 240-1961 and a Draft ISO Recommendation was prepared on this subject.

In June 1968, this Draft ISO Recommendation (No. 1632) was circulated to all the ISO Member Bodies for enquiry. It was approved, subject to a few modifications of an editorial nature, by the following Member Bodies :

Australia	Israel	Switzerland
Austria	Italy	Thailand
Belgium	Netherlands	Turkey
Czechoslovakia	Peru	U.A.R.
France	Poland	United Kingdom
Germany	Portugal	U.S.S.R.
Hungary	South Africa, Rep. of	Yugoslavia
India	Spain	
Ireland	Sweden	

Two Member Bodies opposed the approval of the Draft :

Japan
U.S.A.

This Draft ISO Recommendation was then submitted by correspondence to the ISO Council, which decided, in October 1969, to accept it as the second edition of ISO Recommendation R 240-1961, the title of which has been modified as follows : *Interchangeability dimensions for milling cutters and cutter arbors or cutter mandrels – Metric series and inch series*.

This edition (2nd edition) cancels and replaces the first edition of ISO Recommendation R 240-1961.

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