

ISO

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

ADDENDUM 2 TO ISO RECOMMENDATION R 297

7/24 TAPERS FOR TOOL SHANKS

TAPERS Nos. 65 TO 80 (METRIC DIMENSIONS)

1st EDITION

May 1974

BRIEF HISTORY

Addendum 2 to ISO Recommendation ISO/R 297-1963 was drawn up by Technical Committee ISO/TC 39, *Machine tools*, and circulated to the Member Bodies in November 1972.

It has been approved by the Member Bodies of the following countries :

Australia	Hungary	Sweden
Belgium	India	Thailand
Czechoslovakia	Italy	Turkey
Egypt, Arab Rep. of	Japan	United Kingdom
France	Romania	
Germany	South Africa, Rep. of	

The Member Body of the following country expressed disapproval of the document on technical grounds :

Switzerland

Addendum 2 to ISO Recommendation ISO/R 297-1963

7/24 TAPERS FOR TOOL SHANKS

TAPERS Nos. 65 to 80 (METRIC DIMENSIONS)

SCOPE

ISO Recommendation R 297-1963 specifies the characteristics of 7/24 tapers Nos. 30, 40, 50 and 60. It has been supplemented by addendum 1 in March, 1971, for the insertion of tapers Nos. 45 and 55.

This second addendum specifies the characteristics of tapers Nos. 65, 70, 75 and 80 (metric dimensions).

Tapers Nos. 65, 70, 75 and 80 (dimensions in inches) will be the subject of addendum 3.