

ISO

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

ISO RECOMMENDATION R 631

MOSAIC PARQUET PANELS

1st EDITION
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BRIEF HISTORY

The ISO Recommendation R 631, *Mosaic Parquet Panels*, was drawn up by Technical Committee ISO/TC 99, *Semi-manufactures of Timber*, the Secretariat of which is held by Oficiul de Stat Pentru Standarde (OSS).

Work on this question by the Technical Committee began in 1960 and led, in 1963, to the adoption of a Draft ISO Recommendation.

In November 1964, this Draft ISO Recommendation (No. 756) was circulated to all the ISO Member Bodies for enquiry. It was approved, subject to a few modifications of an editorial nature, by the following Member Bodies:

Australia	Hungary	Romania
Belgium	Iran	Switzerland
Czechoslovakia	Japan	Turkey
France	Netherlands	U.S.S.R.
Germany	New Zealand	Yugoslavia
Greece	Poland	

No Member Body opposed the approval of the Draft.

The Draft ISO Recommendation was then submitted by correspondence to the ISO Council, which decided, in November 1967, to accept it as an ISO RECOMMENDATION.

MOSAIC PARQUET PANELS

1. SCOPE

The scope of this ISO Recommendation is

- to set down the manufacturing conditions for mosaic parquet panels made from any species of wood;
- to specify the characteristics of the panels and panel components of mosaic parquet panels and to classify them according to their quality and appearance;
- to specify the state upon delivery and the packaging and marking conditions of mosaic parquet panels.

This ISO Recommendation applies only to mosaic parquet panels made up from rectangular fingers, forming component squares laid in a chequered pattern and intended to be bonded (or fixed) to a supporting base, edge to edge, either directly or with an interlayer of adequate material.

2. TERMINOLOGY AND DESIGNATION

2.1 Mosaic parquet panel

Aggregate made up from wooden components (fingers) laid on a single layer and preassembled by juxtaposition, either by means of a material temporarily fixed (paper glued on the face for example) or of a sufficiently flexible material, permanently fixed.

Generally the panel is square in shape, being made up from fingers assembled in component squares, laid in a chequered pattern (see Figure 1, below). Other patterns may also be formed.

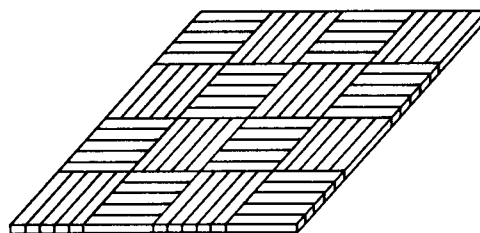


FIG. 1. — Mosaic parquet panel