

ISO

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

ADDENDUM 1 TO ISO RECOMMENDATION R 64-1958

STEEL TUBES – OUTSIDE DIAMETERS

OUTSIDE DIAMETERS LARGER THAN 419 mm (16.5 in)

1st EDITION

October 1969

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BRIEF HISTORY

Addendum 1, *Outside diameters larger than 419 mm (16.5 in)*, to ISO Recommendation R 64-1958, *Steel tubes – Outside diameters*, was drawn up by Technical Committee ISO/TC 5, *Pipes and fittings*, the Secretariat of which is held by l'Association Suisse de Normalisation (SNV).

In 1966, the ISO/TC 5 Secretariat suggested to Sub-Committee 1 the extension of ISO Recommendation R 64-1958 by the addition of outside diameters larger than 419 mm (16.5 in) and, in order to fill the gap between 419 mm and 1220 mm, the inclusion of the missing dimensions by taking those from ISO Recommendation R 336-1963.

Work on this question led to the adoption of a Draft ISO Recommendation.

In January 1968, this Draft ISO Recommendation (No. 1493) was submitted to all the ISO Member Bodies for enquiry. It was approved, subject to a few modifications of an editorial nature, by the following Member Bodies :

Australia
Belgium
Brazil
Canada
Chile
Colombia
Denmark
France
Germany

India
Israel
Italy
Korea, Rep. of
Netherlands
New Zealand
Norway
Poland
Portugal

South Africa, Rep. of
Spain
Sweden
Switzerland
Thailand
Turkey
U.A.R.
U.S.S.R.

Three Member Bodies opposed the approval of the Draft :

Czechoslovakia
Hungary
United Kingdom

The Draft ISO Recommendation was then submitted by correspondence to the ISO Council, which decided, in October 1969, to accept it as ADDENDUM 1 to ISO Recommendation R 64-1958.

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OUTSIDE DIAMETERS LARGER THAN 419 mm (16.5 in)

The dimensions in millimetres and in inches, given in the Table below, are considered to be “corresponding values”, although some of them are not exactly equivalent. In all cases, however, these dimensions ensure practical interchangeability.

TABLE — Outside diameters, corresponding values

millimetres	inches
457.2	18
508	20
558.8	22
609.6	24
660.4	26
711.2	28
762	30
812.8	32
863.6	34
914.4	36
1016	40
1220	48
1420	55.9
1620	63.8
1820	71.7
2020	79.5
2220	87.4