

transmission

ISO

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

ISO RECOMMENDATION

R 888

NOMINAL LENGTHS FOR BOLTS, SCREWS AND STUDS

THREAD LENGTHS FOR GENERAL PURPOSE BOLTS

1st EDITION
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BRIEF HISTORY

The ISO Recommendation R 888, *Nominal lengths for bolts, screws and studs – Thread lengths for general purpose bolts*, was drawn up by Technical Committee ISO/TC 2, *Bolts, nuts and accessories*, the Secretariat of which is held by the Deutscher Normenausschuss (DNA).

Work on this question by the Technical Committee began in 1959 and led, in 1965, to the adoption of a Draft ISO Recommendation for nominal lengths up to and including 200 mm.

This first Draft ISO Recommendation (No. 950) was circulated in May 1966 to all the Member Bodies for enquiry and was approved by a majority of ISO Member Bodies. However, at a meeting held in October 1966, the Technical Committee recommended the establishment of a second Draft ISO Recommendation, in which nominal lengths above 200 mm up to and including 300 mm should be added.

In August 1967, this second Draft ISO Recommendation was circulated to all the ISO Member Bodies for enquiry. It was approved, subject to a few modifications of an editorial nature, by the following Member Bodies :

Austria	Iran	Romania
Belgium	Ireland	South Africa, Rep. of
Canada	Israel	Spain
Chile	Italy	Sweden
Czechoslovakia	Japan	Switzerland
Denmark	Korea, Rep. of	Thailand
Finland	Netherlands	Turkey
Germany	New Zealand	U.A.R.
Greece	Norway	United Kingdom
Hungary	Poland	U.S.S.R.
India	Portugal	Yugoslavia

Two Member Bodies opposed the approval of the second Draft :

France
U.S.A.

The second Draft ISO Recommendation was then submitted by correspondence to the ISO Council, which decided, in December 1968, to accept it as an ISO RECOMMENDATION.