

AMENDMENT RECORD

No. AS65000™-AR

**for
Drawing Standard
No. AS65000™**



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Doc issue & issue date	Ref : View, Fig, Para , Table etc	Description & Reason of change	Sponsor / Company
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Issue 2 March 2011	General	The original instigation for this change was only to correct the column title for Recess Torque in soft metric Table 2A from "lbf in" to "N m". However, the decision was then taken to remove the majority of soft metric information from the drg as the drg was ungainly in size & the fixing is primarily of an inch design like the NAS1581 standard it is derived from. This therefore removed said Table 2A & so various other corrections & editorial improvements as listed below were incorporated. Format & notes (where applicable) updated to reflect change of organization name from SBAC to A D S. Refer to Foreword for more details.	Mr A.Olszak BAE Systems & Mr A.D.King Goodrich
	Notes	Notes reordered to agree with set general layout & wording as per drg standard TS66 iss.6 : - Note 2 – ref to soft metric removed. Last sentence now part of new note 8 (finish). Note 3 – ref to BS.8888 removed as ADS does not recognise this draughting standard. Note 4 was 18 – Manufacture & Performance was Procurement Specification. Note 5 was 4. Note 6 was 5. Note 7 was 14. Note 8 was 17 – No code reqd for Titanium clarified as a Natural finish. Note 9 was 21 – metric equivalent added to Surface texture. Note 10 was 16. Note 11 was 19. Note 12 was 6 – relevant procurement spec now stated as NASM1312-20. Note 13 was 7 – ref to intermediate lengths removed as they are already incorporated unlike the similar NAS1581 standard. Note 14 was 8 (first part). Note 15 was 8 (second part) & duplicate note 11 (which accounts for the total no. of notes being reduced from 26 to 24). Note 16 was 10 – Metal max corrected to Raised Metal max. Procurement spec clarified as Performance spec. 15 pounds corrected to 15 lbf. Note 17 was 24. Note 18 was 12. Note 19 was 13. Note 20 was 15. Clarified & now includes mention of missing Oversize Y. Note 21 was 20 – R value clarified as Fatigue stress ratio, not a radius. Note 22 – second sentence about a Phillips license removed as it was also repeated in correct placement of note 23. Note 24 was 25.	
	Standard Bolt views	Top view – Part Mark label leader clarified. Now only one leader line. øW dim clarified with addition of nom ref. Mortorq label clarified. Note 23 was 20. Note 24 was 21 – Missing MIL added to list.	

Issue 2 cont
(PTO)

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