

ERRATA

1/2

Page 4

Attached Table 2

Error: Unit: mm

Correct: Unit: μm

Page 7

Appendix Attached Table 2

Error: Unit: mm

Correct: Unit: μm

(continued to the next page)

Appendix Attached Table 2

Shading as shown in the following is added:

Designation of thread size	Number of threads (in 25.4 mm) n	External thread						Internal thread							
		Major dia. d		Pitch dia. ($^{\circ}$) d_2		Minor dia. d_1		Major dia. D		Pitch dia. ($^{\circ}$) D_2		Minor dia. D_1			
		Upper deviation	Lower deviation	Upper deviation	Lower deviation		Upper deviation	Lower deviation	Lower deviation	Upper deviation	Lower deviation	Upper deviation		Lower deviation	Upper deviation
					Class A	Class B						Class A	Class B		
PF $1/8$	28	0	-214	0	-107	-214	0	Unspecified	0	Unspecified	0	+107	+214	0	+282
PF $1/8$	19	0	-250	0	-125	-250	0		0		0	+125	+250	0	+445
PF $3/8$	19	0	-250	0	-125	-250	0		0		0	+125	+250	0	+445
PF $1/2$	14	0	-284	0	-142	-284	0	Unspecified	0	Unspecified	0	+142	+284	0	+541
PF $5/8$	14	0	-284	0	-142	-284	0		0		0	+142	+284	0	+541
PF $3/4$	14	0	-284	0	-142	-284	0		0		0	+142	+284	0	+541
PF $7/8$	14	0	-284	0	-142	-284	0	Unspecified	0	Unspecified	0	+142	+284	0	+541
PF 1	11	0	-360	0	-180	-360	0		0		0	+180	+360	0	+640
PF $1\frac{1}{8}$	11	0	-360	0	-180	-360	0		0		0	+180	+360	0	+640
PF $1\frac{1}{4}$	11	0	-360	0	-180	-360	0	Unspecified	0	Unspecified	0	+180	+360	0	+640
PF $1\frac{1}{2}$	11	0	-360	0	-180	-360	0		0		0	+180	+360	0	+640
PF $1\frac{3}{4}$	11	0	-360	0	-180	-360	0		0		0	+180	+360	0	+640
PF 2	11	0	-360	0	-180	-360	0	Unspecified	0	Unspecified	0	+180	+360	0	+640
PF $2\frac{1}{4}$	11	0	-434	0	-217	-434	0		0		0	+217	+434	0	+640
PF $2\frac{1}{2}$	11	0	-434	0	-217	-434	0		0		0	+217	+434	0	+640
PF $2\frac{3}{4}$	11	0	-434	0	-217	-434	0	Unspecified	0	Unspecified	0	+217	+434	0	+640
PF 3	11	0	-434	0	-217	-434	0		0		0	+217	+434	0	+640
PF $3\frac{1}{2}$	11	0	-434	0	-217	-434	0		0		0	+217	+434	0	+640
PF 4	11	0	-434	0	-217	-434	0	Unspecified	0	Unspecified	0	+217	+434	0	+640
PF $4\frac{1}{2}$	11	0	-434	0	-217	-434	0		0		0	+217	+434	0	+640
PF 5	11	0	-434	0	-217	-434	0		0		0	+217	+434	0	+640
PF $5\frac{1}{2}$	11	0	-434	0	-217	-434	0	Unspecified	0	Unspecified	0	+217	+434	0	+640
PF 6	11	0	-434	0	-217	-434	0		0		0	+217	+434	0	+640
PF 7	11	0	-636	0	-318	-636	0		0		0	+318	+636	0	+640
PF 8	11	0	-636	0	-318	-636	0	Unspecified	0	Unspecified	0	+318	+636	0	+640
PF 9	11	0	-636	0	-318	-636	0		0		0	+318	+636	0	+640
PF 10	11	0	-636	0	-318	-636	0		0		0	+318	+636	0	+640
PF 12	11	0	-794	0	-397	-794	0		0		0	+397	+794	0	+800

Remarks: This erratum is for correcting the first edition of this Standard.

Japanese Standards Association