

JAPANESE INDUSTRIAL STANDARD

JIS
B0206-1973

Unified Coarse Screw Threads

ERRATUM

Page	Position	
1	2.2 Formulae	(to be added to Remark) Reference: the following are the calculation examples of d, d_2 and d_1 on the basis of 7/16-14UNC. $d = (d) \times 25.4 = (0.4375) \times 25.4 = 11.112$ $d_2 = \left(d - \frac{0.649519}{n} \right) \times 25.4 = \left(0.4375 - \frac{0.649519}{14} \right) \times 25.4 = 9.934$ $d_1 = \left(d - \frac{1.082532}{n} \right) \times 25.4 = \left(0.4375 - \frac{1.082532}{14} \right) \times 25.4 = 9.149$



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