

JIS

JAPANESE INDUSTRIAL STANDARD

Split Pins

Ⓔ JIS B 1351—1987

Translated and Published

by

Japanese Standards Association

In the event of any doubt arising,
the original Standard in Japanese is to be final authority.



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Split Pins

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1. Scope

This Japanese Industrial Standard specifies the steel split pins, hereinafter referred to as the "steel pins", brass split pins, hereinafter referred to as the "brass pins" and stainless steel split pins, hereinafter referred to as the "stainless pins", all for general use.

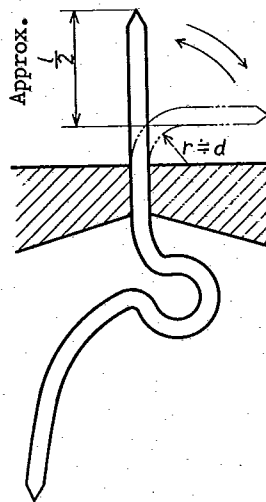
Furthermore, in this Standard, where the steel pins, brass pins and stainless pins are generically called, they shall be called simply the pins.

Remark: The shape and dimensions of split pins specified in this Standard are in accordance with ISO 1234-1976 (Split pins-Metric series).

2. Bending

Even after a pin is bent 3 time repeatedly approximately 90 degrees outward in one direction as given in the following Figure, a crack shall not be produced on the pin. However, the bending radius (r) shall be approximately the same as the diameter of the pin (d).

Figure



Applicable Standards and Corresponding International Standard: See page 6.