

JIS

JAPANESE INDUSTRIAL STANDARD

**Dimensions of Pull and Follower
Ends of Broach**

JIS B 4237—1987

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JAPANESE INDUSTRIAL STANDARD

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Dimensions of Pull and Follower Ends of Broach B 4237-1987

1. Scope

This Japanese Industrial Standard specifies the dimensions and shapes of pull and follower ends of broach, hereinafter referred to as the "pull and follower ends".

2. Definitions

For the purposes of this standard, main definitions shall be in accordance with JIS B 0175.

3. Classification

The pull and follower ends consist of pull ends and follower ends and according to respective shapes, the pull ends shall be classified in 4 classes of pin type, cotter type, round type, and thread type and the follower ends, in 2 classes of round type and trapezoid type.

Further, cotter type and round type of pull ends shall be of Type A and Type B.

Symbols of classification shall be in accordance with Table 1.

Table 1

Classification			Symbols
Pull ends	Pin type	—	PP
	Cotter type	Type A	PC-A
		Type B	PC-B
	Round type	Type A	PR-A
		Type B	PR-B
	Thread type	—	PT
Follower ends	Round type	—	FR
	Trapezoid type	—	FT

4. Shape and Dimensions

For shape and dimensions of pull and follower ends, the pull ends shall be in accordance with Tables 2 to 5, and the follower ends, with Table 6.

Applicable Standards and Reference Standard: See page 7.



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