

JIS

JAPANESE INDUSTRIAL STANDARD

Files

Ⓔ JIS B 4703—1966

Translated and Published

by

Japanese Standards Association

Translation without guarantee
In the event of any doubt arising, the original
standard in Japanese is to be evidence



1. Scope

This standard specifies files used mainly in the manual finishing of metals, hereinafter referred to as the "files".

2. Type

The files shall be classified into five types according to shape: flat, half-round, round, square and triangular.

3. Material

The material to be used for files shall conform to SK 2 specified in JIS G 4401 or of the quality equivalent or superior thereto.

4. Shapes and Dimensions

The shapes and dimensions of files shall conform to Table 1.

Reference Standard:

JIS G 4401-Carbon Tool Steels