

JIS

JAPANESE INDUSTRIAL STANDARD

Set Files

JIS B 4704—1964

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B 4704-1964

Japanese Text

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Set Files

B 4704-1964
(Reaffirmed: 1972)1. Scope

This standard covers files for the set which are mainly used in the manual finishing of minor details of machines.

2. Classes

The set files shall be available in four combinations: a set of five different files, a set of eight, a set of ten, and a set of twelve. A seven-unit set may be prepared from the set of eight without the oval shape.

3. Material

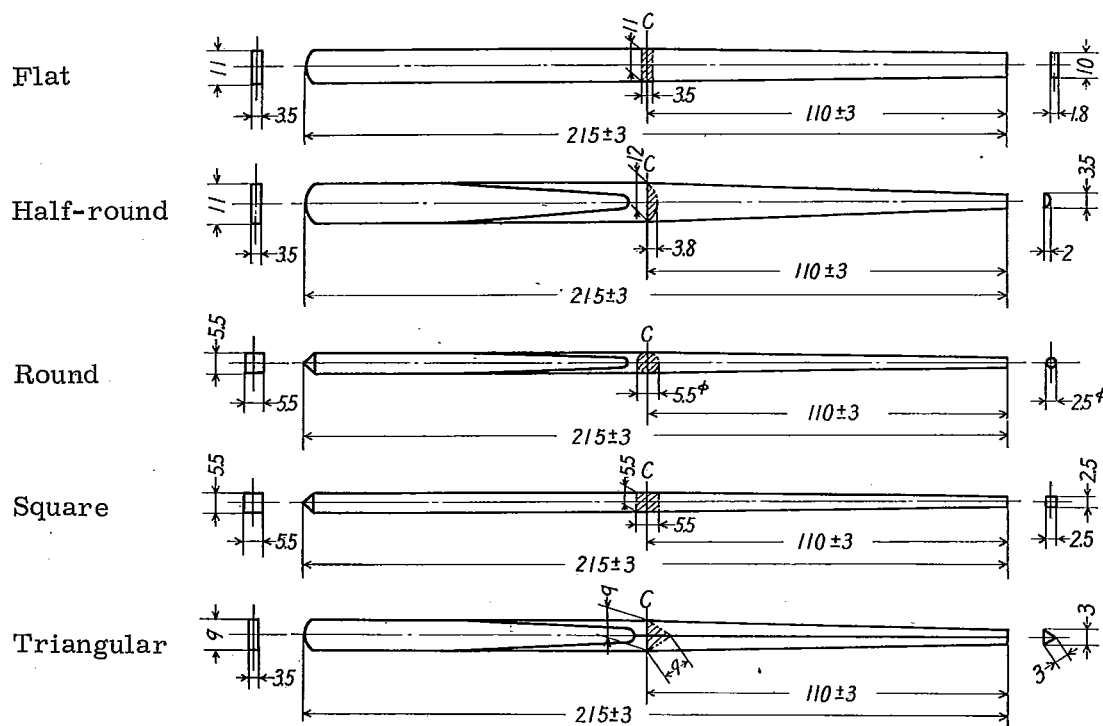
The material to be used for files shall be of an alloy tool steel conforming to SKS 8 under JIS G 4404 or its equivalent or better quality.

4. Shape and Dimensions

The shapes and dimensions of files shall be as follows.

5 File Set

Unit: mm



Reference Standard:

JIS G 4404-Alloy Tool Steel