

JIS

JAPANESE INDUSTRIAL STANDARD

Mill Saw Files

JIS B 4706—1966

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Documents

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the original Standard in Japanese is to be final authority.

JAPANESE INDUSTRIAL STANDARD

J I S

Mill Saw Files

B 4706-1966
(Reaffirmed: 1987)1. Scope

This Japanese Industrial Standard specifies mill saw files.

2. Classification

The mill saw files shall be classified in two classes of flat type and triangle type according to the form and further, the triangle type shall be divided in three of slim type, ordinary type and large type.

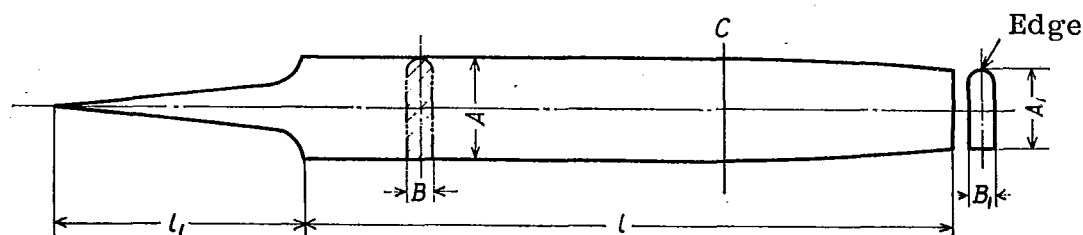
3. Material

The material shall be SKS of JIS J 4404 or those equal or superior to this in quality.

4. Form and Dimensions

The form and dimensions shall be in accordance with Table 1 and Table 2 as a rule.

Table 1. Flat type



Unit: mm

Nominal size	A	A ₁	B	B ₁	l	l ₁
150	16	10	3	3	150	45
200	21	13	3.5	3.5	200	55
250	25	16	4	4	250	65
300	28	18	5	4.8	300	75

Remark: The length of the part from C to the tip shall be about 45 % of l .

Reference Standard:

JIS G 4404-Alloy Tool Steels