

JIS

JAPANESE INDUSTRIAL STANDARD

Test methods for performance and accuracy of band saw stretcher

JIS B 6555—1990

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Test methods for performance and
accuracy of band saw stretcher

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1. Scope

This Japanese Industrial Standard specifies the test methods related to functions, running performances, rigidities and working accuracies and inspecting methods on qualities of the band saw stretcher of which maximum width of band saws capable of being processed is 305 mm or under specified in JIS B 0114.

Remarks 1. The applicable Standards to this Standard shall be as given in the following:

JIS B 0114 Glossary of Terms for Wood Working Machinery

JIS B 6507 General Code of Safety for Wood Working Machinery

JIS B 6521 Methods of Measurement for Noise Emitted by Wood Working Machinery

JIS G 3131 Hot-rolled Mild Steel Plates, Sheets and Strip

JIS G 3302 Hot-dip Zinc-coated Steel Sheets and Coils

JIS G 3303 Tinplate and Blackplate

JIS Z 2244 Method of Vickers Hardness

2. The units and numerical values given in { } in this Standard are based on the traditional unit system and are appended for informative reference.

2. Methods of Functional Tests

The functional tests on the band saw stretcher shall be in accordance with Table 1.

Reference Standards:

JIS B 6501-Test Code for Performance and Accuracy of Wood Working Machinery

JIS Z 8203-S1 Units and the Use of their Multiples and of Certain other Units