

JIS

JAPANESE INDUSTRIAL STANDARD

Blades for Tillers

JIS B 9210—1988

Translated and Published

by

Japanese Standards Association

In the event of any doubt arising,
the original Standard in Japanese is to be final authority.

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Blades for Tillers

B 9210-1988

1. Scope

This Japanese Industrial Standard specifies forged blades for tillers. However, special blades such as those for field service work and for rearrangement work after tilling are excluded.

2. Shapes and Dimensions

The shapes, dimensions, and permissible deviations of the attaching part of blades for tillers shall be as shown in Attached Figure.

Reference For the shapes, dimensions, and permissible deviations of the blade part, refer to the Reference Attached Figure.

3. Appearance

Blades for tiller shall be properly finished over the whole length and be free from defects detrimental to use, such as cuts.

In addition, blades for tiller shall be applied with an antirust treatment such as painting.

4. Material

The material used for blades for tiller shall be S 58 C specified in JIS G 4051 or SUP 6 or SUP 9 specified in JIS G 4801, or be a material equal or superior thereto in quality.

5. Manufacturing Method

Blades for tiller shall be produced by forging and be applied with a heat-treatment to be given a suitable hardness.

Applicable Standards:

JIS G 4051-Carbon Steels for Machine Structural Use

JIS G 4801-Spring Steels