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JAPANESE INDUSTRIAL STANDARD

Scupper Fittings for Ships' Refrigerating Chambers

JIS F 3013 -1967



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Scupper Fittings for
Ships' Refrigerating Chambers

F 3013-1967

1. Scope

This standard provides for scupper fittings for ships' refrigerated provision and cargo chambers.

2. Material

The materials shall be as shown in the following Table:

Table

No.	Parts	Material	Standard
1	Body	Carbon steel pipes for pressure service or steel plate	JIS G 3454
2	Deck flange	SM 41 CP or SS 41 P	JIS G 3106 or JIS G 3101
3	Flange	SS 41 P	JIS G 3101
4	Cover	Steel pipe or steel plate	-

3. Construction, Shape and Dimensions

Construction, shape and dimensions shall be as shown in the Figure. All parts shall be galvanized.

4. Leakage Test and Inspection

The scupper fitting shall be tested by filling water in it and there shall be found no sign of leakage in watertight parts.

5. Designation

The scupper fittings shall be designated by title and nominal diameter. JIS number may be used in place of the title.

Example: Scupper fitting for ships' refrigerating chamber 50 or
JIS F 3013-50

Reference Standards:

JIS B 2221-5 kg/cm² Slip-on Welding Steel Pipe Flanges

JIS G 3101-Rolled Steel for General Structure

JIS G 3106-Rolled Steel for Welded Structure

JIS G 3454-Carbon Steel Pipes for Pressure Service