



JAPANESE
INDUSTRIAL
STANDARD

Translated and Published by
Japanese Standards Association

JIS G 1258-1 : 2014

(JISF)

**Iron and steel—ICP atomic
emission spectrometric method—
Part 1: Determination of various
elements—Decomposition with
acids and fusion with potassium
disulfate**

ICS 77.080.10;77.080.20

Reference number : **JIS G 1258-1 : 2014 (E)**

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Date of Establishment: 2007-07-20
Date of Revision: 2014-02-20
Date of Public Notice in Official Gazette: 2014-02-20
Investigated by: Japanese Industrial Standards Committee
Standards Board
Technical Committee on Iron and Steel

JIS G 1258-1:2014, First English edition published in 2015-11

Translated and published by: Japanese Standards Association
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Printed in Japan

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Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of Economy, Trade and Industry, through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by The Japan Iron and Steel Federation (JISF) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently, **JIS G 1258-1:2007** is replaced with this Standard.

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JIS G 1258 series consists of the following 8 parts under the general title “*Iron and steel—ICP atomic emission spectrometric method*”:

Part 0: General rules

Part 1: Determination of various elements—Decomposition with acids and fusion with potassium disulfate

Part 2: Determination of various elements—Decomposition with phosphoric and sulfuric acids

Part 3: Determination of various elements—Decomposition with acids and fusion with sodium carbonate

Part 4: Determination of niobium content—Dissolution in phosphoric and sulfuric acids or Dissolution in acids and fusion with potassium disulfate

Part 5: Determination of boron content—Dissolution in phosphoric and sulfuric acids

Part 6: Determination of boron content—Dissolution in acids and fusion with sodium carbonate

Part 7: Determination of boron content—Distillation as trimethyl borate

Iron and steel—ICP atomic emission spectrometric method—Part 1: Determination of various elements— Decomposition with acids and fusion with potassium disulfate

Introduction

This Japanese Industrial Standard has been established in 2007, and the revision at this time is to respond to the recent expansion of applicable elements.

No corresponding International Standard has been established at this point.

1 Scope

This Standard specifies ICP atomic emission spectrometric method using decomposition in acids and fusion with potassium disulfate to determine the content rate of 16 components specified in table 1 in steel. This method applies to the determination of each component within the range specified in table 1, however it is not applicable to steels in which the iron content (mass fraction) is less than 92 %, steels which contain one or more components of content rate over the maximum limit of determination specified in table 1, or steels which contain components not specified in table 1 (e.g. carbon) by mass fraction 1.0 % or more (for tungsten, mass fraction 0.1 % or more).

Table 1 Applicable element and determination range

Applicable element	Determination range [mass fraction (%)]
Silicon	≥ 0.01 ≤ 0.60
Manganese	≥ 0.01 ≤ 2.00
Phosphorous	≥ 0.003 ≤ 0.10
Nickel	≥ 0.01 ≤ 4.00
Chromium	≥ 0.01 ≤ 3.00
Molybdenum	≥ 0.01 ≤ 1.20
Copper	≥ 0.01 ≤ 0.50
Vanadium	≥ 0.002 ≤ 0.50
Cobalt	≥ 0.003 ≤ 0.20
Titanium	≥ 0.001 ≤ 0.30
Aluminium	≥ 0.004 ≤ 0.10
Calcium	$\geq 0.000\ 5$ ≤ 0.005
Magnesium	$\geq 0.000\ 5$ ≤ 0.011
Arsenic	≥ 0.001 ≤ 0.012
Zirconium	≥ 0.010 ≤ 0.060
Zinc	≥ 0.001 ≤ 0.005

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) shall be applied.

JIS G 1258-0 *Iron and steel—ICP atomic emission spectrometric method—Part 0: General rules*

JIS H 1363 *Methods for determination of zirconium in aluminium alloys*

JIS K 0116 *General rules for atomic emission spectrometry*

JIS K 8001 *General rule for test methods of reagents*

JIS Z 8402-6 *Accuracy (trueness and precision) of measurement methods and results—Part 6: Use in practice of accuracy values*

3 General rules

General rules common to determination methods shall be in accordance with **JIS G 1258-0** and **JIS K 0116**.

4 Summary

Decompose the sample in acid mixture of hydrochloric and nitric acids, and filter the solution. Fuse the residue by potassium disulfate or potassium hydrogen sulfate and join with the filtrate. To determine by the emission intensity method, spray part of this solution into the argon plasma of ICP atomic emission spectrometer and measure the emission intensity of the analytical line of the analyte. To determine by the intensity ratio method, add yttrium to this solution as an internal reference element¹⁾, and introduce into the argon plasma of ICP atomic emission spectrometer. Measure the emission intensity of analytical lines of the analyte and yttrium, then calculate the ratio of emission intensity of analyte to that of yttrium.

NOTE : For the analytical line to measure the emission intensity, the specifications common to **JIS G 1258** series are described in **5.1** of **JIS G 1258-0**. An example of analytical line is shown in table 2.

Note ¹⁾ For the internal reference element and the amount to be added, the specifications common to **JIS G 1258** series are described in **5.2** of **JIS G 1258-0**.

Table 2 Example of analytical line

Unit: nm

Component to be measured	Analytical line
Silicon	251.61, 288.16
Manganese	257.61, 293.31
Phosphorous	178.29, 213.62, 214.91
Nickel	231.60
Chromium	267.72, 276.65
Molybdenum	202.03, 281.62, 386.41
Copper	324.75, 327.40
Vanadium	292.40, 311.07
Cobalt	228.62, 346.35
Titanium	334.94, 337.28
Aluminium	308.22, 394.40, 396.15
Calcium	393.37
Magnesium	279.55
Arsenic	189.04, 193.70
Zirconium	339.20, 343.82
Zinc	213.86
Yttrium	371.03

5 Reagents

The reagents shall be as follows.

To determine calcium, reagents having the lowest possible calcium content shall be selected. To prepare a series of blank, calibration and sample solutions, all reagents to be used shall be taken from the same batch. All water to be used shall be purified within the same time period.

NOTE : For the standard solutions of reagents, the specifications common to **JIS G 1258** series are described in 5.3 of **JIS G 1258-0**.

5.1 Hydrochloric acid (1+1, 1+2, 2+100, 1+100)

5.2 Acid mixture (hydrochloric acid 1, nitric acid 1, water 2)

5.3 Iron Iron of high purity, in which the content rate of the analyte is guaranteed to be under 1/10 of its minimum limit of determination, or in which the content rate of the analyte is known and is not more than its minimum limit of determination. The known content rate is not required to be a certified value as long as the validity has been confirmed. Calcium content (mass fraction) in iron shall be guaranteed to be less than 0.000 1 % or be a certified value which is 0.000 5 % or less.

5.4 Potassium disulfate or potassium hydrogen sulfate