

JIS

JAPANESE INDUSTRIAL STANDARD

**Carbon Steel Blooms
and Billets for Forgings**

JIS G 3251—1988

Translated and Published

by

Japanese Standards Association

In the event of any doubt arising,
the original Standard in Japanese is to be final authority.

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Carbon Steel Blooms and Billets
for Forgings

G 3251-1988

1. Scope

This Japanese Industrial Standard specifies the reforging blooms and billets, hereinafter referred to as the "billets", used for manufacturing of carbon steel forgings.

2. Classification Symbols

The classification symbols of the billets shall be as given in Table 1.

Table 1. Classification Symbols

Classification symbol
SFB 1
SFB 2
SFB 3
SFB 4
SFB 5
SFB 6
SFB 7

3. Chemical Composition

The billets shall be tested in accordance with the requirements in 8.2 and the cast analysis shall conform to the values given in Table 2.

Applicable Standards: See page 5.