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**Conveyor belts — Guidelines for
storage and handling**

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Foreword

This translation has been made based on the original Japanese Industrial Standard established by the Minister of Economy Trade and Industry through deliberations at the Japanese Industrial Standards Committee according to the proposal for establishment of Japanese Industrial Standard by the Japan Belting Manufacturers Association (JBMA) / Japanese Standards Association (JSA) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law.

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Conveyor belts— Guidelines for storage and handling

Introduction

This Japanese Industrial Standard has been prepared based on the second edition of **ISO 5285** published in 2004 with some modifications of the technical contents.

The portions given continuous sidelines or dotted underlines are the matters in which the contents of the corresponding International Standard have been modified.

A list of modifications with explanations is given in Annex JA.

1 Scope

This Standard gives guidelines for creating the most suitable conditions for the storage and handling of unused wound-up conveyor belts as specified in **JIS K 6322** and **JIS K 6369** (hereafter referred to as “belts”).

NOTE : The International Standard corresponding to this Standard and the symbol of degree of correspondence are as follows :

ISO 5285 : 2004 *Conveyor belts—Guidelines for storage and handling*
(MOD)

The symbols which denote the degree of correspondence in the contents between **JIS** and the corresponding International Standard are IDT (identical), MOD (modified) and NEQ (not equivalent) according to **ISO/IEC Guide 21-1**.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS K 6322 *Ply construction conveyor belts*

JIS K 6369 *Steel cord conveyor belts*

3 Terms and definitions

For the purpose of this Standard, the following terms and definitions apply.

3.1 double coiled belts

one piece of belt rolled by two cores as shown in figure 1

NOTE : It is also called “cassette roll” or “double coil”.

3.2 side of the coil

the surface formed by the end part of each belt layer constituting the roll