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**Plastic — Smoke generation —
Part 2 : Determination of optical
density by a single-chamber test**

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Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by The Japan Plastics Industry Federation (JPIF)/Japanese Standards Association (JSA) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently **JIS K 7242-2** : 1998 is replaced with this Standard.

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Attention is drawn to the possibility that some parts of this Standard may conflict with a patent right, application for a patent after opening to the public, utility model right or application for registration of utility model after opening to the public which have technical properties. The relevant Minister and the Japanese Industrial Standards Committee are not responsible for identifying the patent right, application for a patent after opening to the public, utility model right or application for registration of utility model after opening to the public which have the said technical properties.

Plastic—Smoke generation— Part 2 : Determination of optical density by a single-chamber test

Introduction

This Japanese Industrial Standard has been prepared based on the second edition of **ISO 5659-2** published in 2006 without modifying the technical contents.

The portions underlined with dots are the matters not stated in the original International Standard.

WARNING : Persons using this Standard should be familiar with the normal laboratory practice. This Standard does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user to establish appropriate safety and health practice.

1 Scope

1.1 This Standard specifies a method measuring smoke production from the exposed surface of specimens of essentially flat materials, composites or assemblies not exceeding 25 mm in thickness when placed in a horizontal orientation and subjected to specified levels of thermal irradiance in a closed single chamber (hereafter referred to as “chamber”) with or without the application of a pilot flame. This method of test is applicable to all plastics and may also be used for the evaluation of other materials (e.g. rubbers, textile-coverings, painted surfaces, wood and other materials).

1.2 It is intended that the values of optical density determined by this test be taken as specific to the specimen or assembly material in the form and thickness tested, and are not to be considered inherent, fundamental, properties.

1.3 The test is intended primarily for use in research and development and in fire safety engineering of buildings, trains, ships, etc., and not as a basis for ratings for building codes or other purposes. No basis is provided for predicting the density of smoke that may be generated by the materials upon exposure to heat and flame under other (actual) exposure conditions, nor is any correlation established with measurements derived from other test methods. This test procedure excludes the effect of irritants on the eye.

NOTE : This test procedure addresses the loss of visibility due to smoke density, which generally is not related to irritancy potency, as explained in **ISO 5659-1**.

1.4 It is emphasized that smoke production from a material varies according to the irradiance level to which the specimen is exposed. In making use of the results of this method, it should be borne in mind that the results are based on exposure to the specific irradiance levels of 25 kW/m² and 50 kW/m².

NOTE : The International Standard corresponding to this Standard is as follows.
ISO 5659-2:2006 *Plastics—Smoke generation—Part 2: Determination of optical density by a single-chamber test* (IDT)

In addition, symbols which denote the degree of correspondence in the contents between the relevant International Standard and **JIS** are IDT (identical), MOD (modified), and NEQ (not equivalent) according to **ISO/IEC Guide 21**.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

ISO 291 *Plastics—Standard atmospheres for conditioning and testing*

NOTE : **JIS K 7100** corresponds to **ISO 291**:1997, but not to the most recent edition, **ISO 291**:2005.

ISO 5659-1 *Plastics—Smoke generation—Part 1: Guidance on optical-density testing*

ISO 13943 *Fire safety—Vocabulary*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in **ISO 13943** and the following apply.

3.1 assembly

a fabrication of materials and/or composites

Example : Sandwich panels.

NOTE : The assembly may include an air gap.

3.2 composite

a combination of materials which are generally recognized in building construction as discrete entities

Example : Coated and laminated materials.

3.3 essentially flat surface

surface which does not deviate from a plane by more than 1 mm

3.4 exposed surface

that surface of the product subjected to the heating conditions of the test

3.5 irradiance

radiant flux incident on an infinitesimal element of the surface containing the point divided by the area of that element

3.6 material

basic single substance or uniformly dispersed mixture

Example : Metal, stone, timber, concrete, mineral fibre and polymers.

3.7 mass optical density, *MOD*

measure of the degree of opacity of smoke in terms of the mass loss of the material

3.8 optical density of smoke, *D*

measure of the degree of opacity of smoke, taken as the negative common logarithm of the relative transmission of light

3.9 product

material, composite or assembly about which information is required

3.10 specific optical density, *D_s*

optical density multiplied by a factor which is calculated by dividing the volume of the test chamber by the product of the exposed area of the specimen and the path length of the light beam

NOTE : See 11.1.

3.11 specimen

representative piece of the product to be tested together with any substrate or surface coating

NOTE : The specimen may include an air gap.

3.12 intumescent material

dimensionally unstable material, developing a carbonaceous expanded structure of thickness > 10 mm during the test, with the cone heater 25 mm from the specimen

4 Principles of the test

Specimens of the product are mounted horizontally within a chamber and exposed to thermal radiation on their upper surfaces at selected levels of constant irradiance of 25 kW/m² or 50 kW/m².

The smoke evolved is collected in the chamber, which also contains photometric equipment. The attenuation of a light beam passing through the smoke is measured. The results are reported in terms of specific optical density.

5 Suitability of a material for testing

5.1 Material geometry

5.1.1 The method is applicable to essentially flat materials, composites and assemblies not exceeding 25 mm in thickness.

5.1.2 The method is sensitive to small variations in geometry, surface orientation, thickness (either overall or of the individual layers), mass and composition of the material, and so the results obtained by this method only apply to the thickness of the material as tested. It is not possible to calculate the specific optical density of one thickness of a material from the specific optical density of another thickness of the material.

5.2 Physical characteristics

Materials submitted for evaluation by this method could have faces which differ or could contain laminations of different materials arranged in a different order in relation to the two faces. If either of the faces is likely to be exposed to a fire condition when in use, then both faces shall be evaluated.

6 Specimen construction and preparation

6.1 Number of specimens

6.1.1 The test sample shall comprise a minimum of twelve specimens if the test is to be carried out in all four modes (see **10.9.1**): six specimens shall be tested at 25 kW/m² (three specimens with a pilot flame and three specimens without a pilot flame) and six specimens shall be tested at 50 kW/m² (three specimens with a pilot flame and three specimens without a pilot flame).

If the test is carried out in fewer than four modes, a minimum of three specimens shall be tested per mode.

6.1.2 An additional number of specimens as specified in **6.1.1** shall be used for each face, in accordance with the requirements of **5.2**.

6.1.3 An additional twelve specimens (i.e. three specimens per test mode) shall be held in reserve if required by the modes specified in **10.9.2**.

6.1.4 In the case of intumescent materials, it is necessary to make a preliminary test with the cone heater 50 mm from the specimen, so at least two additional specimens are required.

6.2 Size of specimens

6.2.1 The specimens shall be square, with sides measuring 75 mm ± 1 mm.

6.2.2 Materials of nominal thickness 25 mm or less shall be evaluated at their full thickness. For comparative testing, materials shall be evaluated at a thickness of 1.0 mm ± 0.1 mm. All materials consume oxygen when they burn in the chamber, and the smoke generation of some materials (especially rapid-burning or thick specimens) is influenced by the reduced oxygen concentration in the chamber. As far as possible, materials shall be tested in their end-use thickness.

6.2.3 Materials with a thickness greater than 25 mm shall be cut to give a specimen thickness of 25 mm ± 0.1 mm, in such a way that the original (uncut) face can be evaluated.

6.2.4 Specimens of multi-layer materials with a thickness greater than 25 mm, consisting of core material(s) with facings of different materials, shall be prepared as specified in **6.2.3** (see also **6.3.2**).

6.3 Specimen preparation

6.3.1 The specimen shall be representative of the material and shall be prepared in accordance with the procedures described in **6.3.2** and **6.3.3**. The specimens shall be cut, sawn, moulded or stamped from identical sample areas of the material, and records shall be kept of their thicknesses and, if required, their masses.

6.3.2 If flat sections of the same thickness and composition are tested in place of curved, moulded or speciality parts, this shall be stated in the test report. Any substrate or core materials for the specimens shall be the same as those used in practice.

6.3.3 When coating materials, including paints and adhesives, are tested with the substrate or core as used in practice, specimens shall be prepared following normal practice given in **6.4** and **6.5** and, in such cases, the method of application of the coating, the number of coats and the type of substrate shall be included in the test report.

6.4 Wrapping of specimens

6.4.1 All specimens shall be covered across the back, along the edges and over the front surface periphery, leaving a central exposed specimen area of 65 mm × 65 mm, using a single sheet of aluminium foil (approximately 0.04 mm thick) with the dull side in contact with the specimen. Care shall be taken not to puncture the foil or to introduce unnecessary wrinkles during the wrapping operation. The foil shall be folded in such a way as to minimize losses of any melted specimen material at the bottom of the specimen holder. After mounting the specimen in its holder, any excess foil along the front edges shall be trimmed off.

6.4.2 The requirements for backing the wrapped specimens are as follows:

- a) Wrapped specimens of thickness up to 12.5 mm shall be backed with a sheet of non-combustible insulating board of oven-dry density $850 \text{ kg/m}^3 \pm 100 \text{ kg/m}^3$ and nominal thickness 12.5 mm and a layer of low-density (nominally 65 kg/m^3) refractory-fibre blanket under the non-combustible board.
- b) Wrapped specimens of thickness greater than 12.5 mm but less than 25 mm shall be backed with a layer of low-density (nominally 65 kg/m^3) refractory-fibre blanket.
- c) Wrapped specimens of thickness 25 mm shall be tested without any backing board or refractory-fibre blanket.

6.4.3 For resilient materials, each specimen in its aluminium foil wrapper shall be fitted in the holder in such a way that the exposed surface lies flush with the inside face of the opening of the specimen holder. Materials with uneven exposed surfaces shall not protrude beyond the plane of the opening in the specimen holder.

6.4.4 When thin impermeable specimens, such as thermoplastic films, become inflated during the test owing to gases trapped between the film and backing, they shall be maintained essentially flat by making two or three cuts (20 mm to 40 mm long) in the film to act as vents.

6.5 Conditioning

NOTE : The specimens shall be conditioned before wrapping in aluminium foil.

6.5.1 Before preparing the specimens for test, they shall be conditioned to constant mass at $23\text{ }^{\circ}\text{C} \pm 2\text{ }^{\circ}\text{C}$ and $(50 \pm 10)\text{ \% RH}$, where constant mass shall be considered to have been reached when two successive weighing operations, carried out at an interval of 24 h, do not differ by more than 0.1 % of the mass of the test specimen or 0.1 g, whichever is the greater (see **ISO 291**).

6.5.2 While in the conditioning chamber, specimens shall be supported in racks so that air has access to all surfaces. Forced-air movement in the conditioning chamber may be used to assist in accelerating the conditioning process.

The results obtained from this method are sensitive to small differences in specimen conditioning. It is important, therefore, to ensure that the requirements of **6.5** are followed carefully.

7 Apparatus and ancillary equipment

7.1 General

The apparatus shall consist of an airtight test chamber with provision for containing a specimen holder, radiation cone, pilot burner, light transmission and measuring system and other, ancillary facilities for controlling the conditions of operation during a test.

7.2 Test chamber

7.2.1 Construction

7.2.1.1 The test chamber (see figure 1 and figure 2) shall be fabricated from laminated panels, the inner surfaces of which shall consist of either a porcelain-enamelled metal not more than 1 mm thick or an equivalent coated metal which is resistant to chemical attack and corrosion and easily cleaned. The internal dimensions of the chamber shall be $914\text{ mm} \pm 3\text{ mm}$ long, $914\text{ mm} \pm 3\text{ mm}$ high and $610\text{ mm} \pm 3\text{ mm}$ deep. It shall be provided with a hinged front-mounted door with an observation window and a removable opaque door cover to the window to prevent light entering the chamber. A safety blow-out panel, consisting of a sheet of aluminium foil of thickness not greater than 0.04 mm and having a minimum area of $80\,600\text{ mm}^2$, shall be provided in the chamber, fastened in such a way as to provide an airtight seal.

The blow-out panel may be protected by a stainless-steel wire mesh. It is important that any such mesh is spaced at least 50 mm from the blow-out panel to prevent any obstruction in the event of an explosion.

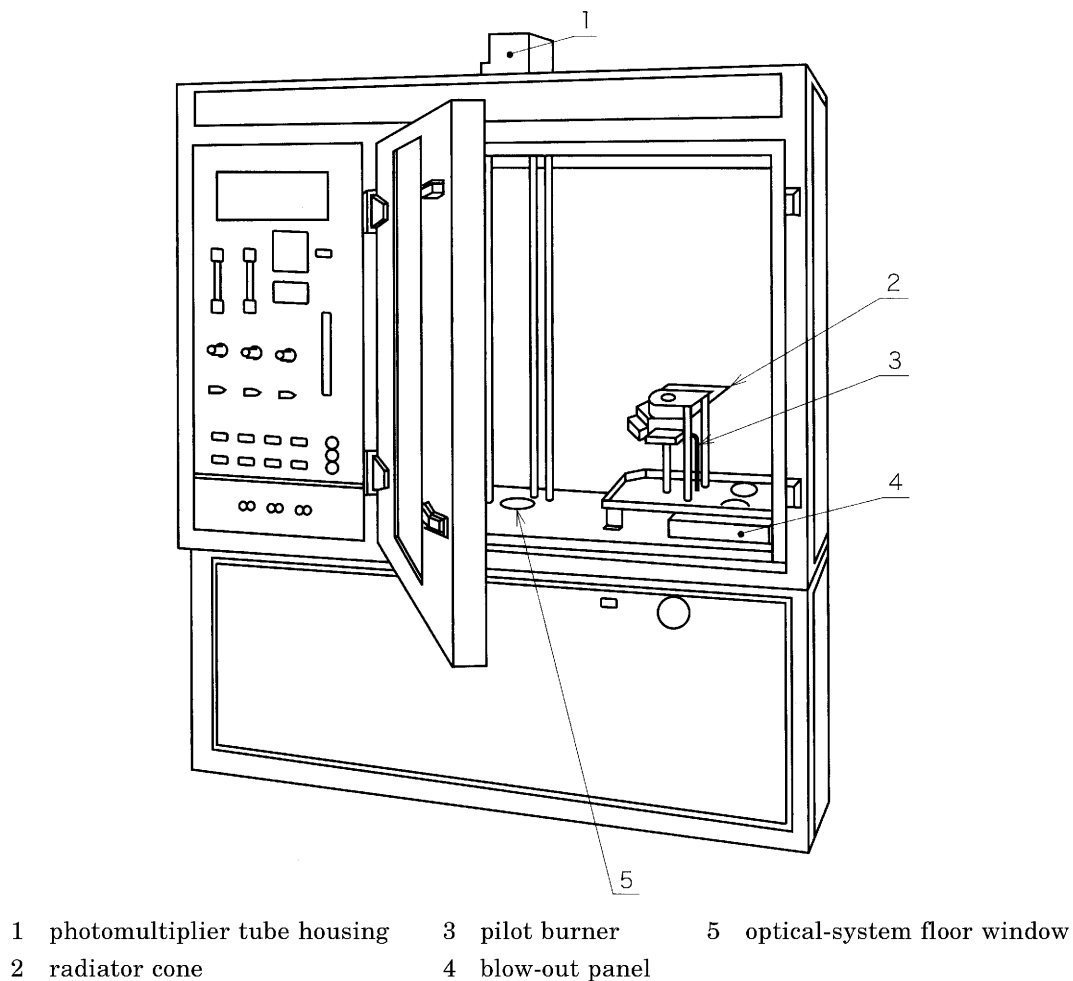


Figure 1 Typical arrangement of test apparatus

7.2.1.2 Two optical windows, each with a diameter of 75 mm, shall be mounted, one each in the top and bottom of the cabinet, at the position shown in figure 2, with their interior faces flush with the outside of the chamber lining. The underside of the window in the floor shall be provided with an electric heater of approximately 9 W capacity in the form of a ring, which shall be capable of maintaining the upper surface of the window at a temperature just sufficient to minimize smoke condensation on that face (a temperature of 50 °C to 55 °C has been found suitable) and which shall be mounted around its edge so as not to interrupt the light path. Optical platforms 8 mm thick shall be mounted around the windows on the outside of the chamber and shall be held rigidly in position relative to each other by three metal rods, with a diameter of at least 12.5 mm, extending through the chamber and fastened securely to the platforms.

7.2.1.3 Other openings in the chamber shall be provided for services as specified and where appropriate. They shall be capable of being closed so that a positive pressure up to 1.5 kPa above atmospheric pressure can be developed inside the chamber (see **7.2.2**) and maintained when checked in accordance with **7.6** and **9.6**. All components of the chamber shall be capable of withstanding a greater positive internal pressure than the safety blow-out panel.

7.2.1.4 An inlet vent with shutter shall be provided in the front of the chamber at the top or on the roof of the chamber and away from the radiator cone, and an exhaust vent with shutter shall be provided in the bottom of the chamber lead, via flexible tubing with a diameter of 50 mm to 100 mm, to an extraction fan capable of creating a negative pressure of at least 0.5 kPa.

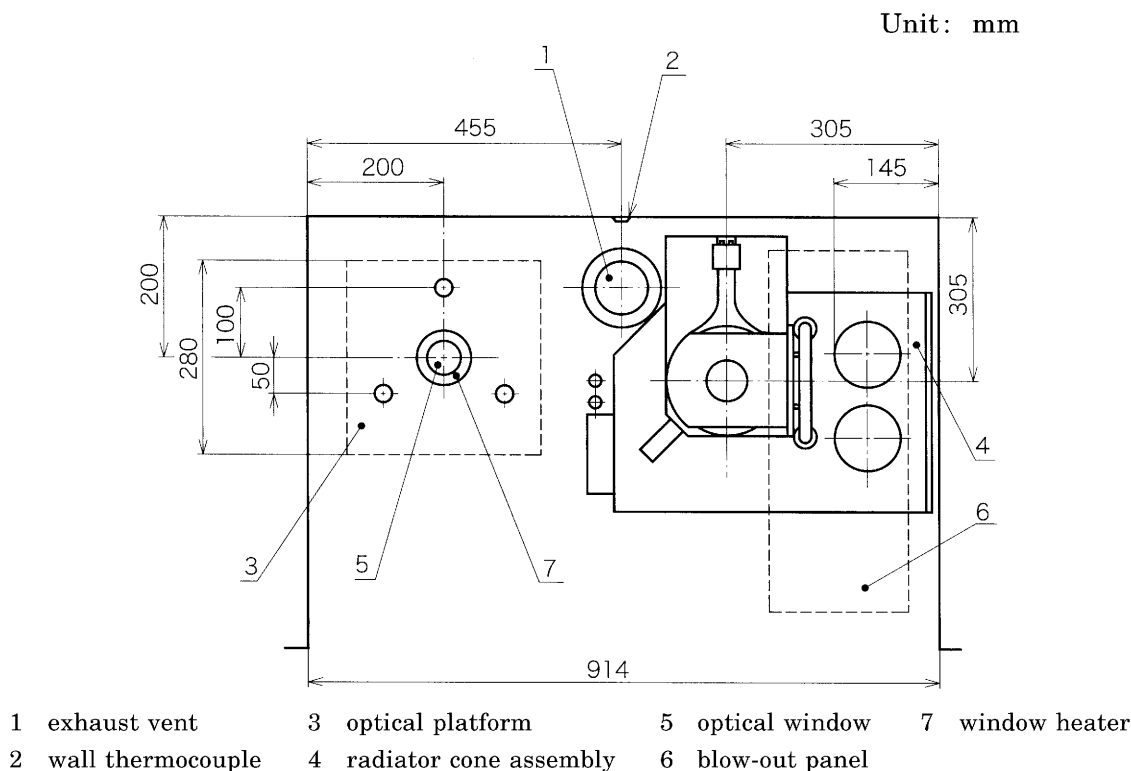


Figure 2 Plan view of typical chamber

7.2.2 Chamber pressure control facilities

Provision shall be made for controlling the pressure inside the test chamber. A water manometer, with a range of up to 1.5 kPa, shall be provided for connection to a pressure regulator and to a tube in the top of the chamber.

A suitable pressure regulator (see figure 3) consists of an open water-filled bottle in the front of the chamber and, inserted 100 mm below to the water surface, a length of flexible tubing of diameter 25 mm, the other end of the tubing is connected to the manometer and the chamber. The regulator shall be vented to the exhaust system. Another suitable indicating fluid may be used as an alternative to the water-dye solution in the manometer.

7.2.3 Chamber wall temperature

A thermocouple measuring junction, made from wires of diameter not greater than 1 mm, shall be mounted on the inside of the back wall of the chamber, at the geometric centre, by covering it with an insulating disc (such as polystyrene foam) having a thickness of approximately 6.5 mm and a diameter of not more than 20 mm, attached to the wall of the chamber with a suitable cement. The thermocouple junction shall be connected to a recorder or meter and the system shall be suitable for measuring temperatures in the range 35 °C to 80 °C (see 10.2.2).