

KES

Seaming Welt Sealer

KES B-L036

(EST.) 1988-10-07

Contents

1. Scope of Application
2. Kind and Material Symbol
3. Quality
4. General Conditions of Test
5. Testing Method
6. Inspection
7. Alteration of Specification and
Registration of New Suppliers



1. Scope of Application

This standard specifies the quality standards of the semi-dry sealant applied to the interior of the seaming welt to improve replenishment properties.

2. Kind and Material Symbol

The seaming welt sealer is classified according to the season when it is used as shown by Table 1.

Table 1

Kind	Material symbol	Remark
For summer	A-SW01	B-33A
For winter	A-SW11	B-33C

3. Quality

The seaming welt sealant is a semi-dry type filler and it shall not be harmful to the human body and must be easily handled. And the evaluation results must satisfy the quality standards given by Table 2.

4. General Conditions of Test

(1) Temperature and humidity

They shall conform to 3 of KES T-M012 (Testing method of sealant used for automobiles).

(2) Sampling methods

They shall conform to 4 of KES T-M012 (Testing method of sealant used for automobiles).

5. Testing Method

(1) Physical appearance

Shall conform to 9.1 of KES T-M012 (Testing methods of sealant used for automobiles).

(2) Cone penetration

Shall conform to 9.7 of KES T-M012 (Testing methods of sealant used for automobiles).

(3) Viscosity

Shall conform to 9.3 of KES T-M012 (Testing methods of sealant used for automobiles).