

KES

Specification of Transfer Machine

KES G – B202A

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4. Feed Unit
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1. Scope of application

This standard shall be applied to all review and standardization of transfer equipment.

2. Purpose

The purpose of this standard shall be the rational review by specifying the type and specification of transfer equipment.

3. Transfer

- (1) The arrangement of work by station shall be possible.
- (2) Use lifter up down method.
- (3) Use the hydraulic method on the forward, backward driving and up down operation.
- (4) Adjustment of the forward, backward driving and up down stroke shall be possible.
- (5) Use the waterproof way and sealing way in case of using roller.
- (6) Be stable the work pose in case of the forward, backward driving and up down operation.
- (7) Setting the work standard stopper.
- (8) Protecting the coolant and dust on pipe by setting air zero.
- (9) The pressure of air zero shall be within 1.5 kg / cm².
- (10) The standard pin shall be fixed method.
- (11) Work clamp shall be hydraulic.
- (12) The structure shall be not piled the chip.
- (13) Bush plate shall be fixed method.
- (14) Bush shall use the standard.
- (15) Present the consumption parts and the exchanging parts of the kind of vehicle.
- (16) Present the drawing of processing bush.
- (17) Present the drawing of assembling jig.
- (18) Mount the nameplate by each station.