

KES

Washer Equipment Specification

KES G – B205C

(EST.) 1979 – 05 – 01
(REV.) 1984 – 10 – 01
(REV.) 1987 – 06 – 01
(REV.) 1991 – 05 – 01

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1. Scope of application

This standard shall be applied to the specification examination and making of all the washers.

2. Purpose

This standard shall be for the purpose of the rational examination and provision of assistance when taking the new line by specifying the type and specification of washers.

3. General specification

- (1) Process No ;
- (2) Name of process ;
- (3) Place of a supplier ;
- (4) Due on supply ; days
- (5) Number of production : SET
- (6) Work number of product, name of product, quality of product

Number of product	Name of product	Quality of product
①		
②		
③		

- (7) The purpose of washing
- ① Purpose ; the elimination of chip and minute particle, removal of grease, preventing rust, others ()
 - ② Parts of washing ; the whole, the inside, the outside, tap and drill hole other ()
 - ③ Degree of cleanness ;
The whole ; mg

- The inside ; mg
- The outside ; mg
- Tap, Drill hole ; mg
- W, J ; mg
- O, H ; mg

④ Degree of dryness

Not required of dryness, elimination of water, full dryness, others

(8) The type of dryness ; Shuttle Type

- Tunnel Type
- Rotary Type

(9) Cycle Time ;

(10) The degree of automation ; Loading ; Automatic, manual
Unloading; automatic, manual

(11) Work Height ; FL + ()mm

(12) The drying method ; Factory air, Turbo Fan, Steam, others ()

(13) Heating device ; Yes (Temperature : °C± °C), No

- ① Method : Evaporating coil, direct vapor, drying heater, others ()
- ② Heat insulation : Yes, No

(14) Filtering device of treated oil ; Yes, No

(15) Device for separating water from oil ; Yes, No

(16) Noises (Consecutive noises) ; dB

(17) Controlling water level

- | | | |
|--------------|-----------------------------------|----------------------------------|
| ① Clean tank | Highest limit : Automatic, Manual | Lowest limit : Automatic, Manual |
| ② Dirty tank | Highest limit : Automatic, Manual | Lowest limit : Automatic, Manual |
| ③ Others | Highest limit : Automatic, Manual | Lowest limit : Automatic, Manual |