KES

Material Keeping Cart

KES G – B334B

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1. Scope of Application and Definition

This shall be applied to material keeping cart for keeping and moving materials used for manufacturing casting at dohc low pressure cast line.

2. Material

(1) Main composition material

Angle (30 × 30 × 3t), 3.2 t steel plate → S45C

(2) Veneer board(12t), rubber plate(3t), rotating and fixed type caster

(3) refer to appended drawing for other material

3. Structure

Refer to appended drawing.

4. Quality

(1) Cart shall consist of S45C and connection shall be welded.

(2) Connect rubber plate and veneer with bond.

(3) Fixed and rotating caster should not be out of boundary. (Each 2)

(4) Paint of main part shall be color of asan factory.

5. Inspection Method

(1) Check weld condition of main part.

(2) Check connection of rubber and veneer plate.

(3) Check operation of caster.

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