

KES

**S-car for Moving Mold
(For Head, Cam)**

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1. Scope of application and definition

This shall be S-car that needed moving and loading the mold on producing casting products, and applied to casting shell mold line.

2. Materials

- (1) C-channel 100 × 50 × 20 × 3.2t
- (2) Checked plate 3.2 t
- (3) Rotating caster 2EA 8" , Fixed caster 2EA 8"
- (4) Round bar Ø 25

3. Structure

Refer to appending drawing.

4. Quality

- (1) Electric welding on frame part
- (2) Spot welding on plate
- (3) The caster shall be within outline of main body.
- (4) The color of coating shall be 5Y 8.5/1 (The color of machine)

5. Testing method

- (1) Check the state of welding.
- (2) Check the state of caster mounting and rotating.

6. Attention for handling

- (1) Check the caster at all times.
- (2) No quick-stop and impact