

KES

S-car for Moving Chiller

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1. Scope of application and definition

This shall be applied to S-car that used to storage and movement of chiller on casting shell mold line.

2. Materials

- (1) Rotating caster 2EA 8" , Fixed caster 2EA 8"
- (2) Angle S45C 45 × 45 × 4t
- (3) Plate S45C 3.2t

3. Structure

Refer to appending drawing.

4. Quality

- (1) Electric welding on frame and spot welding on the cover
- (2) The caster shall be within outline of main body.

5. Testing method

- (1) Visual inspection of the shape
- (2) Check the state of caster rotating.

6. Attention for handling

Be careful for breakage and deformation.