

KES

Sand Testing Die for Sand Treatment

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1. Scope of application and definition

This shall be applied to sand testing die for sand treatment on the green sand line at the casting factory.

2. Materials

Wood, Concent

3. Structure

Refer to appending drawing.

4. Quality

- (1) Carry out finishing on the cut end.
- (2) Stand the load of testing equipment.
- (3) Keep equilibrium rate.

5. Testing method

- (1) Visual inspection of the shape
- (2) Check the connecting surface.

6. Attention for handling

- (1) Be careful for breakage.
- (2) Insulation test of electric concent