KES

S-car for Moving Tool

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1. Scope of application and definition

This shall be used to check and repair, shall be the tool box and S-car used in moving, and applied to the whole casting factory.

2. Materials

(1) 3.2 t S45C plate

(2) 4˝ caster : 2EA for rotation type, 2EA for fixed type

3. Structure

Refer to appending drawing.

4. Quality

(1) Electric welding on frame

(2) Spot welding on the cover and the middle part

(3) The caster shall be within outline of main body.

(4) The color of coating shall be 5Y 8.5 / 1(The color of machine)

5. Testing method

(1) Check the state of welding.

(2) Check the rotating state and mounting state of caster.

6. Attention for handling

Check the caster at all times.

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