

KES

Working Die

KES G – B388B

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1. Scope of application and definition

This shall be general working die that used for maintenance, inspection, and repair in casting factory.

2. Materials

- (1) Angle 65 × 65
- (2) S45C 3.2 t plate
- (3) Rubber plate 5 t

3. Structure

Refer to appending drawing.

4. Quality

- (1) No sharp steel.
- (2) Be fine the mounting state of rubber plate.

5. Testing method

- (1) Visual inspection of the shape
- (2) Rubber plate

6. Attention for handling

- (1) Be careful for breakage.
- (2) No deformation on working plate.