

KES

Working Plane for Cabity

KES G – B391B

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1. Scope of application and definition

This standard should be applied to working plane for cavity molding that is an accessory equipment that can remove bur and spray in casting of green sand line.

2. Material

(1) Main constitutional material

“┐” typed steel (40 × 40 × 4t) , iron board (3.2t, 4t plate)

(2) Addict rubber bar and cover

3. Structure

Refer to appending drawing

4. Quality

(1) Copula should be welded in whole surface

(2) Paint 5Y 8.5/1

(3) Addict protect rubber in front protrusion of cover

5. Inspection method

(1) Check welding state of each part

(2) Check painting standard

6. Notice in handling

(1) Prohibition of excessive loading

(2) Notice choking of duct for dust collection