

KES

Removal Box for
Cabity Blow Pin

KES G – B392B

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1. Scope of application and definition

This standard should be applied to removal box that gathers blow pin of 13A cavity in casting of green sand line.

2. Material

(1) Main constitutional material

“┐” typed steel (40 × 40 × 3.2t) , iron board (4t)

(2) Rotary wheel and fixed wheel

(3) Refer to appending drawing for other data

3. Structure

Refer to appending drawing

4. Quality

(1) Copula should be welded in whole surface

(2) Paint 5Y 8.5/1

5. Inspection method

(1) Check welding state of each part

(2) Check working state of caster

(3) Check painting standard

6. Notice in handling

(1) Notice deformation of slide door (3.2t plate) for exhaust

(2) Check caster state frequently