

KES

Carriage for Cabity

KES G – B393B

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1. Scope of application and definition

This standard should be applied to carriage for cavity that is an accessory equipment that can deliver and keep cavity in casting of green sand line.

2. Material

- (1) Main constitutional material

“ㄣ” typed steel (40 × 40 × 5t) , iron board (3.2t)

- (2) Rotary wheel and fixed wheel

- (3) Refer to appending drawing for other data

3. Structure

Refer to appending drawing

4. Quality

- (1) Copula should be welded in whole surface

- (2) Paint 5Y 8.5/1

- (3) Do not escape from the highest outer line for fixed and rotary caster (each 2 EA)

5. Inspection method

- (1) Check welding state of each part

- (2) Check working state of caster

- (3) Check painting standard

6. Notice in handling

- (1) Prohibit operation hurriedly when move : Prevention breakage of cavity

- (2) Check caster state frequently