

KES

Carbide Metal Saw

KES G – D502B

(EST.) 1979 – 08 – 01
(REV.) 1987 – 11 – 01
(REV.) 1991 – 05 – 01

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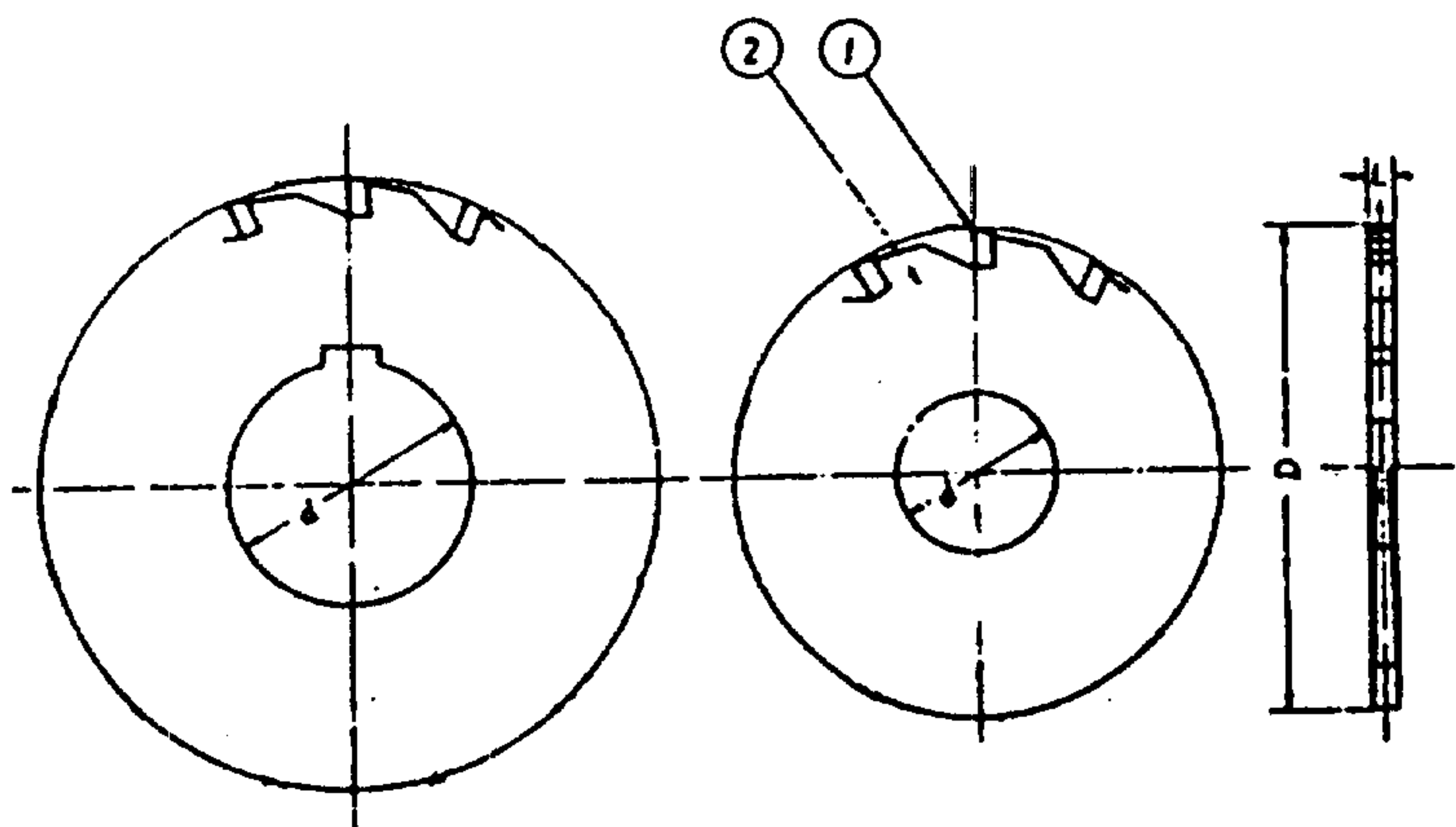


1. Scope of application

This shall be applied to carbide metal saw.

(Called as Metal saw below.)

2. Shape and dimension



D		d (1)				L		Factor	
		A		B					
Standard dimension	Tolerance	Dimension	Tolerance	Dimension	Tolerance	Dimension	Tolerance		
60		22	±0.021	22.225	±0.021	2	±0.02	12	
						2.5			
						3	±0.025		
						3.5			
75		27		25.4			2.5	±0.02	14
							3	±0.025	
							3.5		
							4	±0.03	

D		d (1)				L		Factor					
		A		B									
Standard dimension	Tolerance	Dimension	Tolerance	Dimension	Tolerance	Dimension	Tolerance						
100		32	±0.025	31.75	+0.025	3	±0.025	16					
						3.5							
							±0.03						
125											±0.025	18	
											±0.03		
150	+1	32	+0.025	31.75	±0.025	3.5	±0.03	20					
						4							
						5							
175												6	22
												5	
												6	

- Remarks**
- 1. Factor shall be indicated by general rule.
 - 2. The shape and angle of blade shall be fitting by the work and the cutting condition.