

KES

Machine Reamer

KES G – G301B

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1. Scope of Application

This shall be applied to machine reamer used for processing food. (Hereinafter, this shall be “ reamer”.)

2. Type

Type and material shall be classified as follows.

- (1) Hss reamer
- (2) Hard solid reamer
- (3) Hard brazing reamer

3. Material

Fro Hss reamer, material shall be SKH 2 type of JIS G 4403 or more than this. For hard solid reamer and hard brazing reamer, this shall be KES G-D051. (Select use of hard alloy.)

4. Shape and Dimension

4.1 Shape

