

KES

Interlock Between Equipment of Automatic Equipment

KES G – I401B

(EST.) 1987 – 03 – 01

(REV.) 1990 – 03 – 01

(REV.) 1991 – 04 – 01

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1. Scope of application

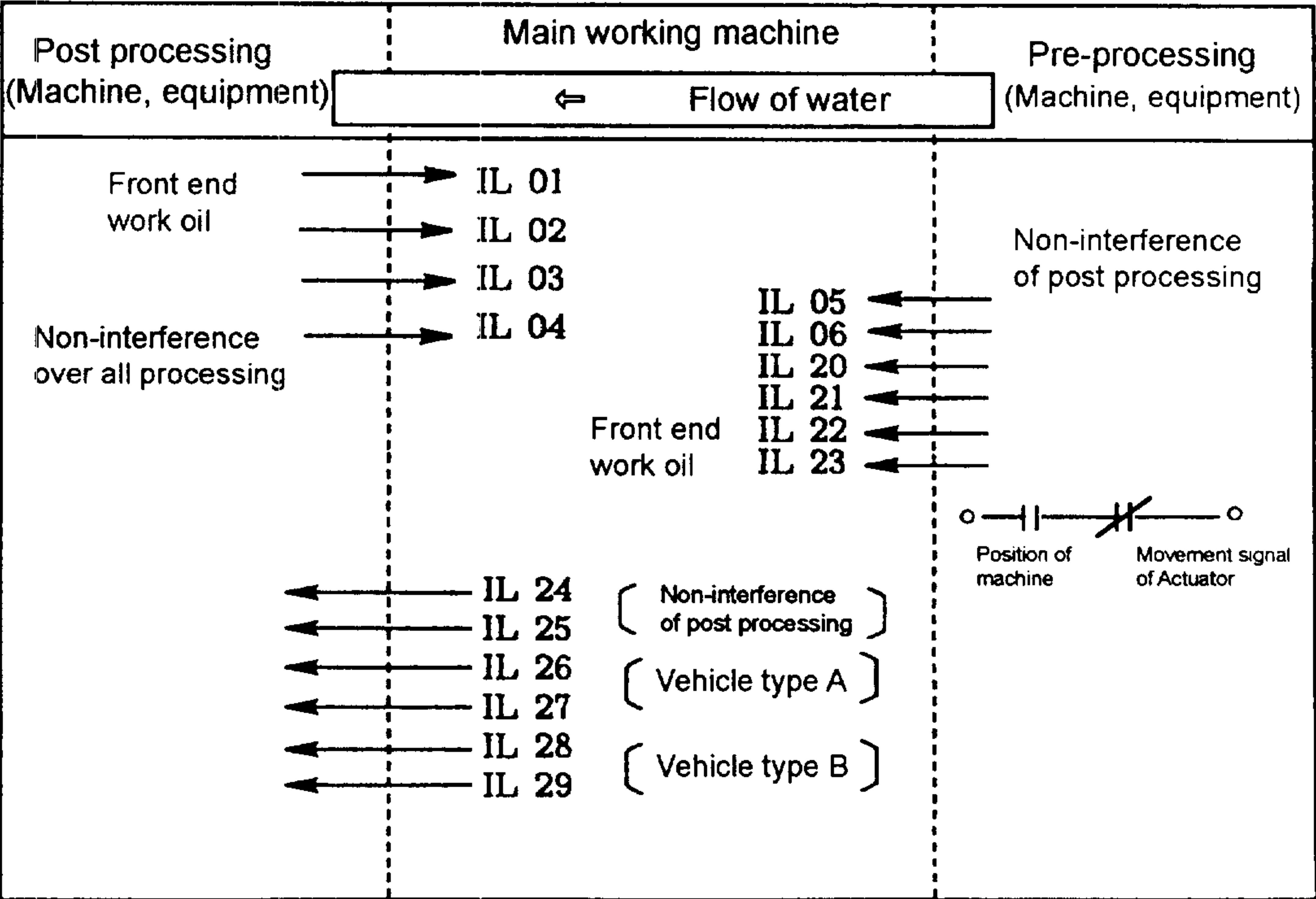
This standard shall be applied to skill for interlock method between equipment and wiring construction in the case of composing automatic line considering working machine as main subject.

2. Definition of terminology

Fail safe : This has same meaning as fool proof and is installed for safety of equipment and worker.

3. Design standard of interlock signal

The standard of interlock signal design of automatic line can be installed by vehicle standard. Also, construct work sensing LS at the front end of working machine, main of interlock signal. Design work sensing LS to be constructed at the front end of each machine.



Preliminary line IL 07~IL 19

Preliminary line IL 30~ IL 34