

KES

Main Body Frame Structure of Jig Master

KES G – M202A

(EST.) 1985 – 03 – 01
(REV.) 1989 – 09 – 05

Contents

1. Summary of Main Body Frame
2. Structure of Main Body Frame
3. Structure of Base Set Plate



1. Summary of main body frame

Main body frame is the frame for a J/M that has base part set in jig bed, level base plane and gauge unit mount base plane and it controls the precision of J/M.

2. Structure of main body frame

(1) Material

Al (Use the material with 5 ± 5.0). SS41 can be used occasionally.

(2) Heat treatment

Heat treatment after welding

(3) Weight

Under 30kg/vehicle

(4) Insert the supplementary rib when the leg length of a set base is over 500mm.

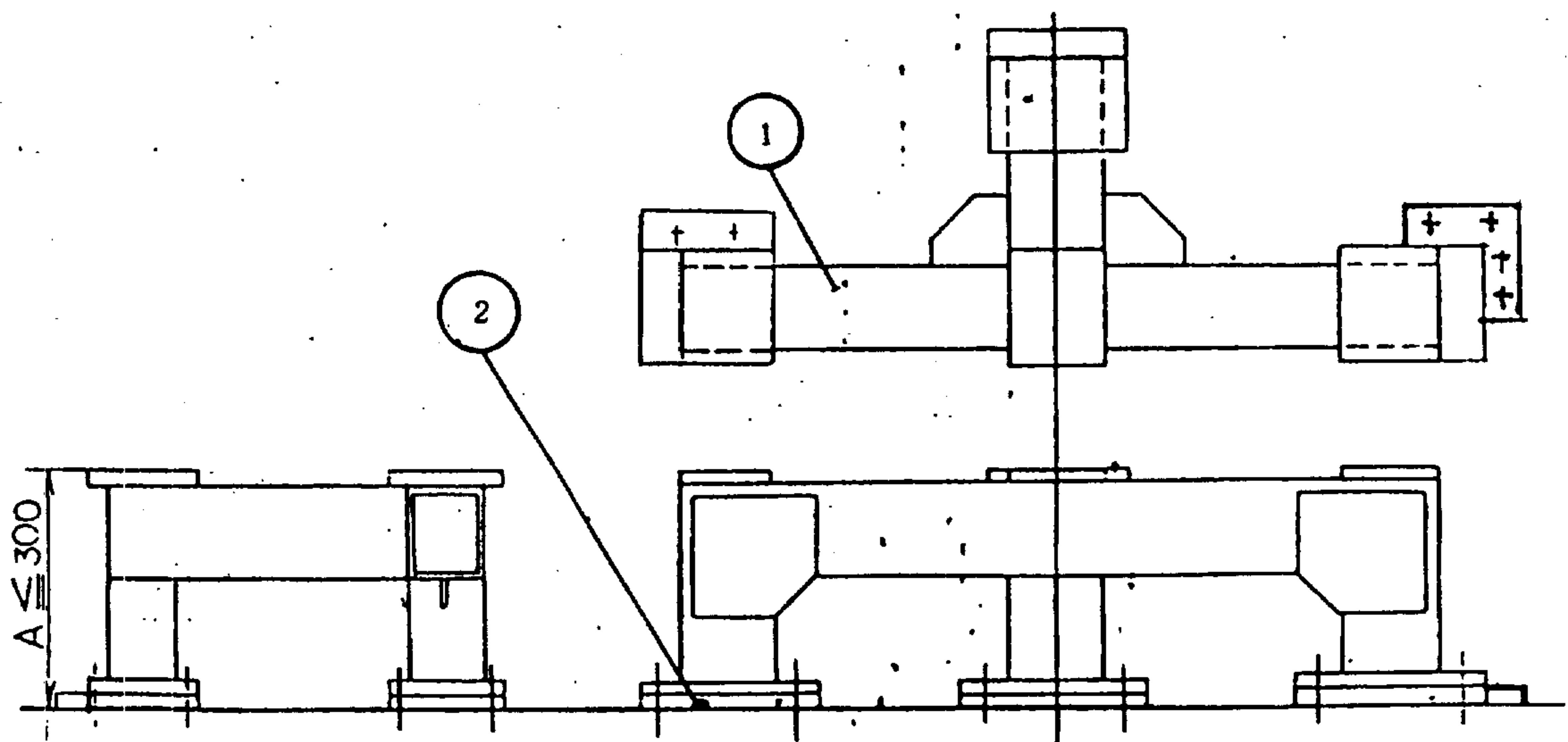


Figure 1