

KES

Color of Welding
Jig and Equipment

KES G – P401

(EST.) 1991 – 05 – 10

Contents

1. Scope of Application
2. Color Classification
3. Coloring Standard
4. Color



1. Scope of application

This standard shall specify the welding jig, equipment and other equipment installed in the vehicle plant located in “A-san”.

2. Color classification

Classify according to the coloring purpose.

Category	Coloring purpose
Mechanical equipment color	Coloring the mechanical equipment
Electrical equipment color	Coloring the electrical equipment
Identification color	Coloring to reinforce the awareness and to identify the classification

3. Coloring standard

Color allowance : Color tone ± 3

Brightness ± 0

Chroma $+1 \sim -0$

4. Color

4.1 Mechanical equipment color

Item	Color Number		Sample	Remarks
	Mussel No	D.P.I. No		
Jig and Equipment	5Y & 5/1	NA 6-8469		
Truck (Pallet)	2.5YR 6/13			Designated jig (Movable)

Item		Color Number		Sample	Remarks
		Mussel No	D.P.I. No		
Transfer Equipment		7.58 7.5/5	NA 6-5361		A.F.M
Hanger	Main body	5Y & 5/1	NA 6-8469		
	Arm	2.5Y 8/14	DAC-3103N		
Robot		2.5YR 6/13			
Auto Run	Main body	Maker original color			
	Arm	2.5Y 8/14	DAC-3103N		
Truck		7.5B 7.5/5	NA 6-5361		For transportation
Checking point		7.5B 7.5/5	NA 6-5361		
Safety fence		2.5Y 8/14 + Black			Double coloring
Safety net		7.5YR 9/1	NA 6-3177		
D/Lift		2.5YR 6/13			
Slat Conveyor		2.5YR 8/14	DAC-3103N		