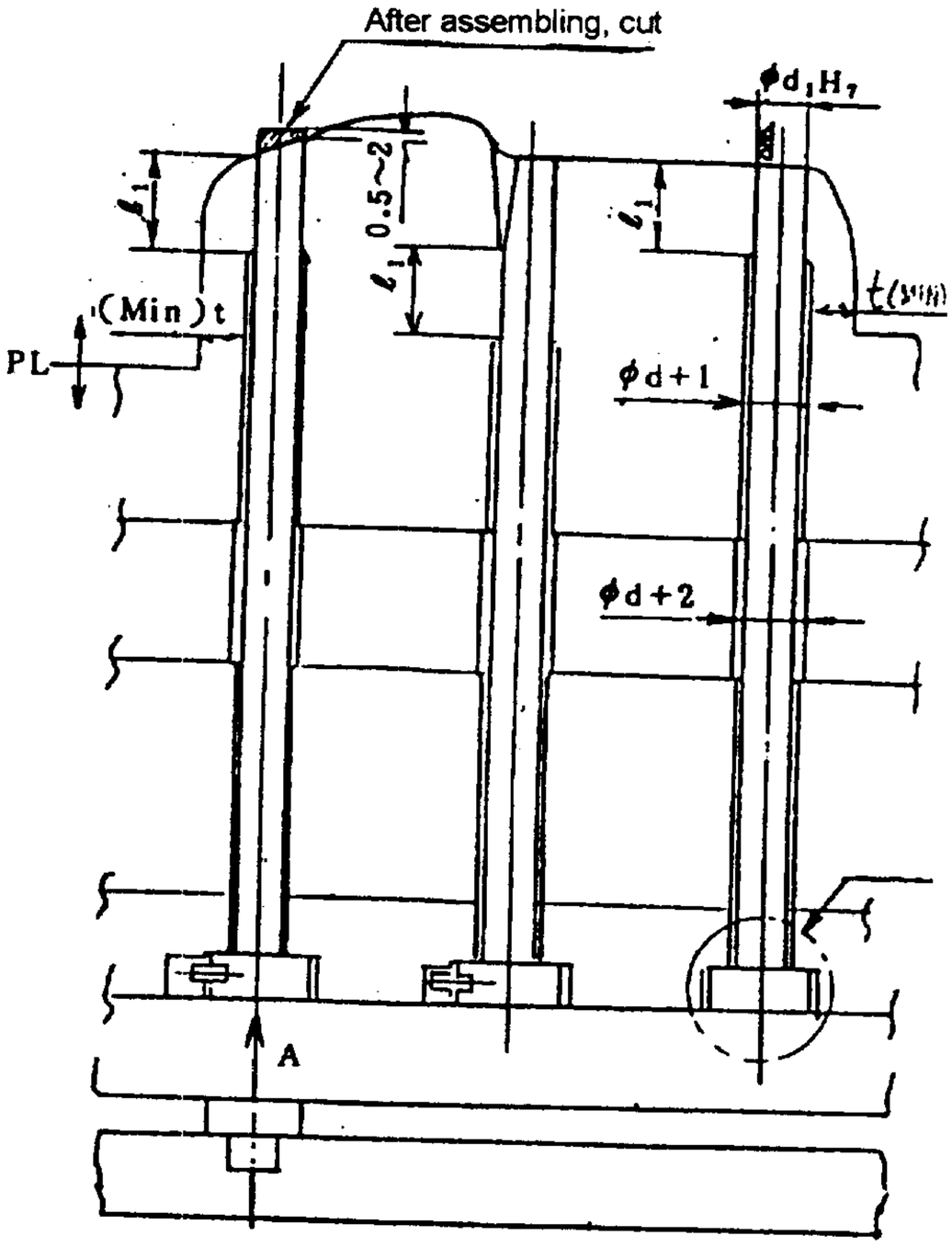
Standard name	EJECTOR PIN	Registration No.	KES G-Q827A

ϕ d	ℓ_1	− t (Min)		
8	15 ~ 30	10		
10				
12	20 ~ 40	12		
14				
15				
16	30 ~ 50	13		
18				
20		15		
25				
30				

Ejector pin mount hole standard



Note 1. This standard shall apply the ejector pin using goods induction of plastic mold.

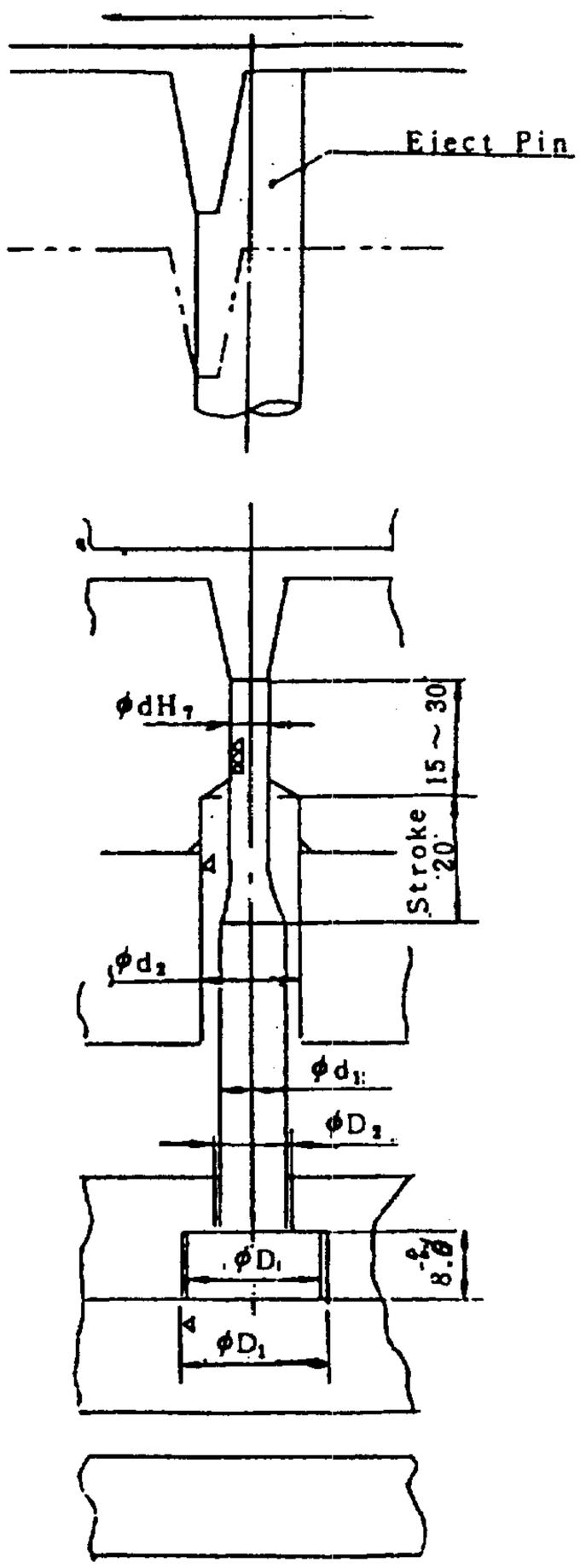
2. A position of ejector pin should install it at the place where abnormal resistance is large. When abnormal resistance is the same, set up uniformly.

3. If you use straight ejector pin (type 2), it should use more than Ø8 as a rule. You should use ejector pin (type 3) when less than Ø8.

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Standard name	EJECTOR PIN	Registration No.	KES G-Q827A



ℓ	ϕd₁	ϕd₂	ϕD	ϕD₁	ϕD₂	Remark
2.0	12	14	17	19	13	
2.5						
3.0						
3.5	14	16	19	21	15	
4.0						
4.5						
5.0	16	18	21	23	17	
6.0	20	22	25	27	21	
7.0						

4. If the apex of ejector pin is a plane, prevention of rotation is needless. And, you should use ejector pin (Type 2).

5. If a rib pop out, set up the reverse in a shrinking direction of goods. (Because of shrinking interference of goods and transformation prevention of the rib)

6. If you use ejector pin diameter (Ød) less than Ø8, you should base on the use of the left drawing.

2ND REV.			5TH REV.		
1ST REV.	1989. 05. 01	Detail contents addition	4TH REV.		
EST.	1986. 10. 02	Ejector pin standard	3RD REV.		

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