Standard name	Guide pin position	Registration No.	KES G-Q838A

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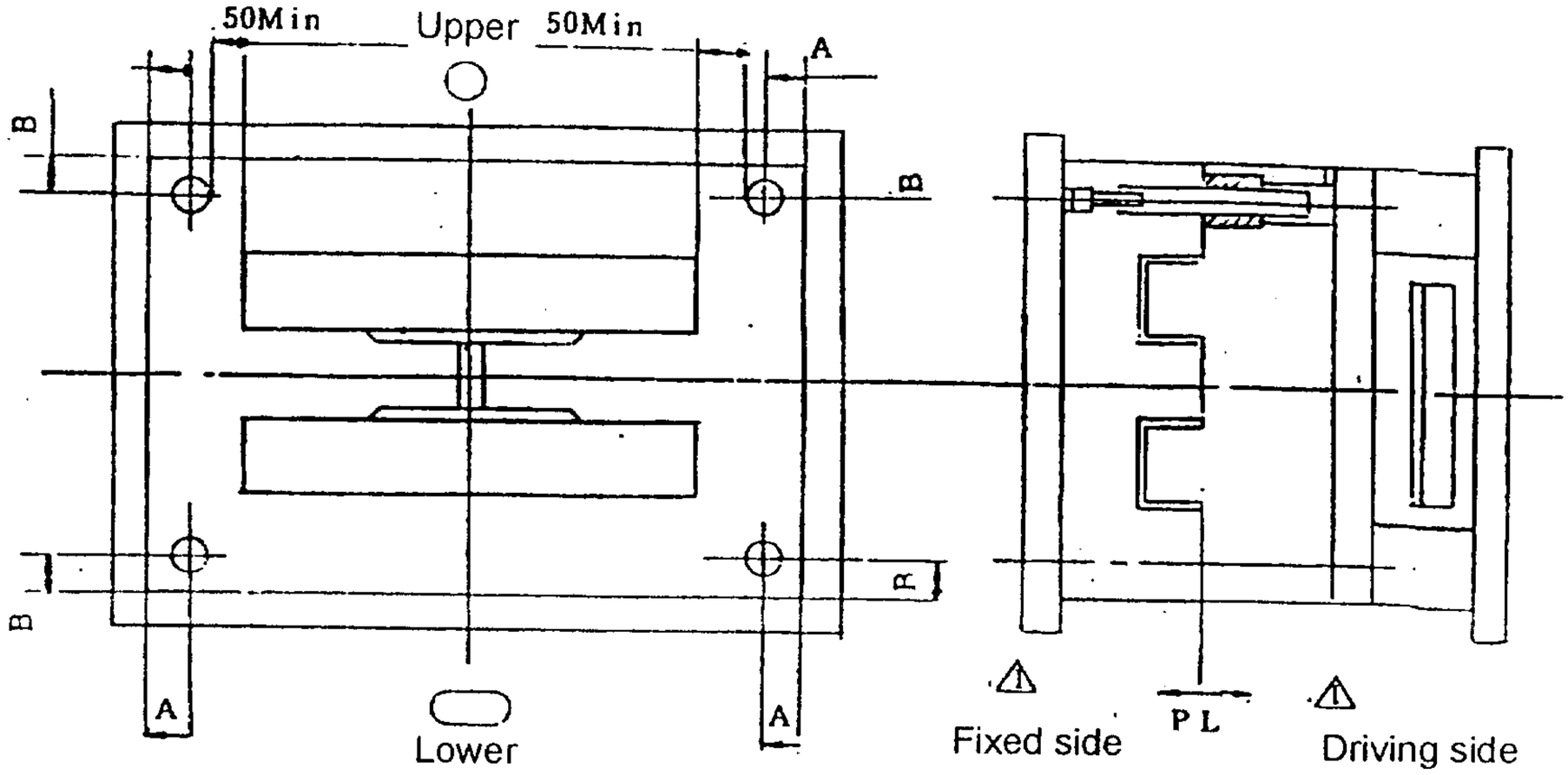

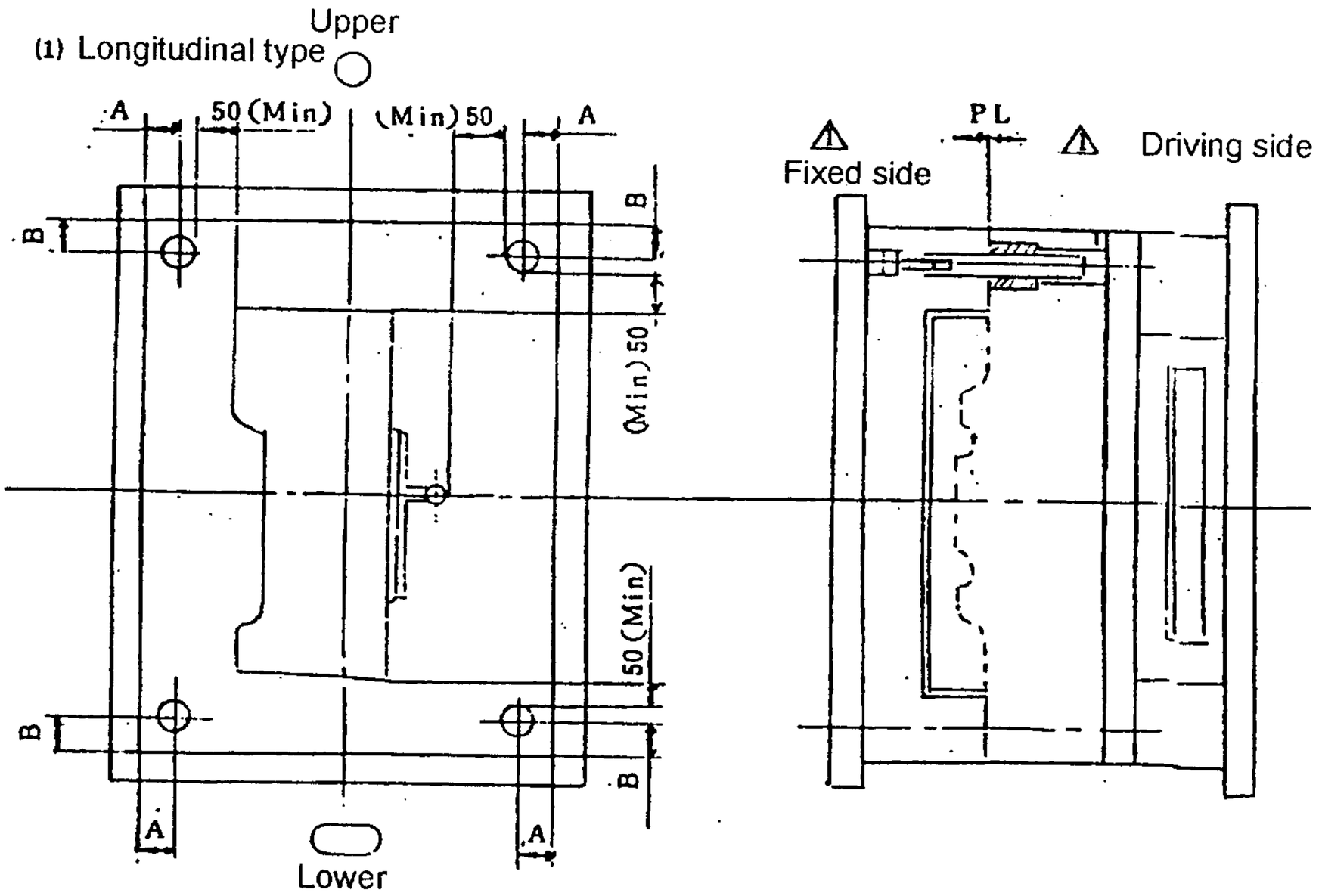

Fig. 1.

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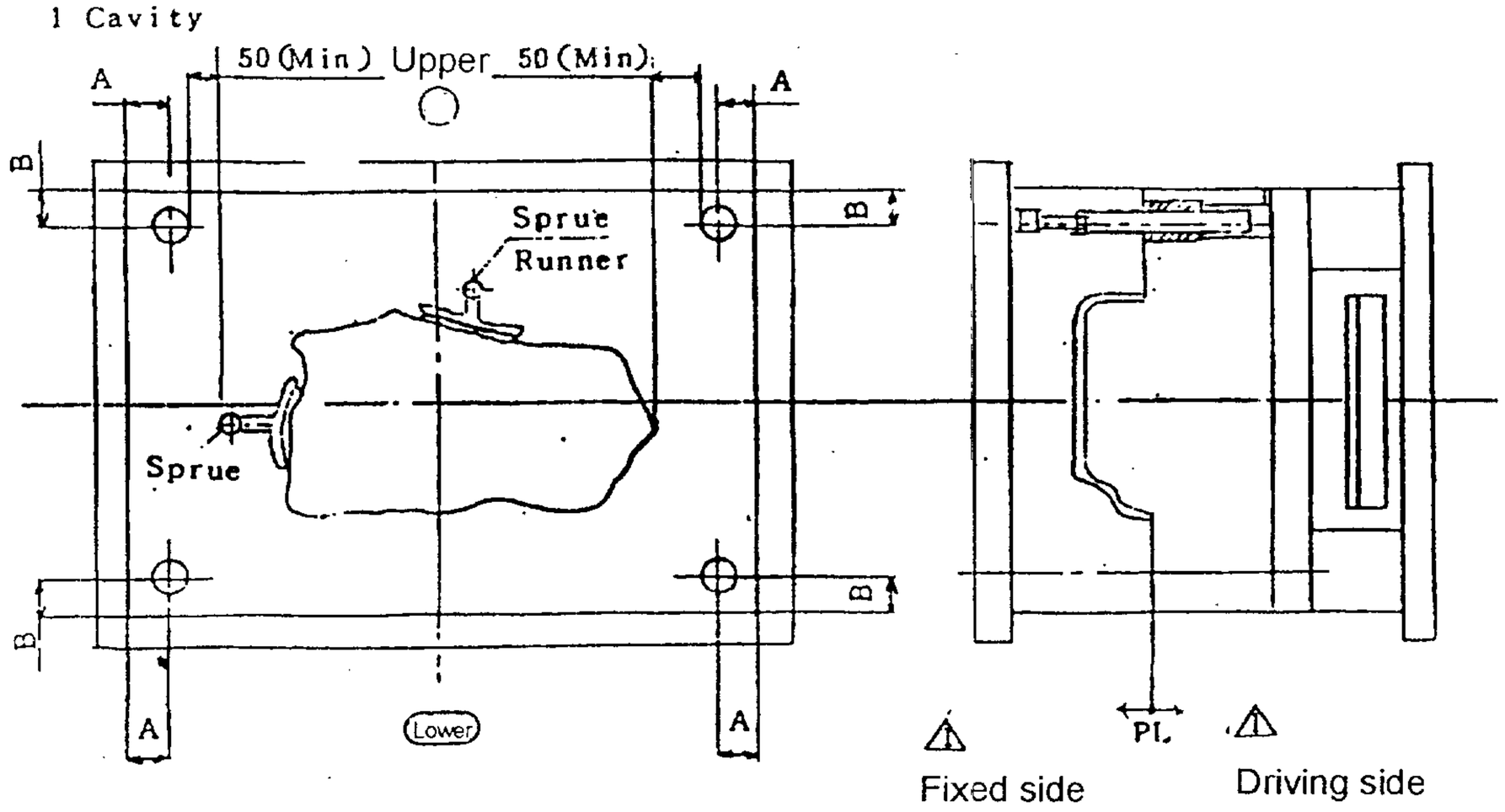

Fig. 2.

Remark 1. This standard is the guide of production mold used plastic mold and shall be applied to the guide of mold (Fixed, driving side forming plate) more than 1,600 ton forming equipment.

2. Standard using a guide pin

(1) Guide pin position depends on runner and product shape.

(2) Use of guide pin type1 or type 2 depends on designer.

(3) One of four guide pins changes diameter or position of a pin.
(Preventing an error on assembling)

3. Guide pin position for forming plate size
It will follow figure 1 and figure 2.

2ND REV.			5TH REV.		
1ST REV.	1990. 10. 02	Marking fixed side and driving side	4TH REV.		
EST.	1986. 10. 02	Position of a guide pin	3RD REV.		

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