

KES

Steel Sheet Standard Application Rule

KES N-D004

(EST.) 1988 - 09 - 01

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1. Purpose

This rule is purposed to clarify effective management and task limit of design and production engineering divisions to solve the problems in function and process of steel sheets, and to make related divisions respond to this to satisfy function quality such as type, composition quality, surface option and others of steel sheets and process quality such as coating, welding, press and others which are indicated in design drawing.

2. Scope of Application

This rule applies to application of steel sheet standards for its type, composition quality, surface option, press processing and others.

3. Managing Division of the Rule

Engineering management room si in charge of managing of this rule.

4. Meaning of Terminology

Steel sheet standard application means the decision and change applicable in accord with steel sheet standard indications in design drawing.

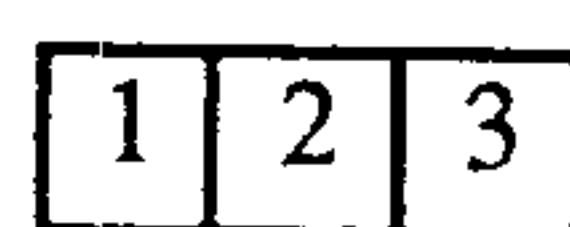
5. Standard Decision and Revision

Steel sheet standard decision and change shall be made depending on its substances, as shown in below.

5.1 Items Production Engineering Division can Change on Design Drawing

Production engineering division cha decides and changes the steel sheet indication grade depending on difficulty degree of steel sheet composition and shape.

Ex: SPC -



SPH



Grade indication

5.2 Items that Production Engineering Division can not Change

- (1) Treatment method of oxide film removing and others as indicated in steel sheet standard is decided and changed by design divisions, since it is processing problem in welding, coating, shaping and others.

Ex: SAPH32 -



Descaling treatment method