KES

Precision Inspection Standard of Profile Projector

KES Q – B257A

(EST.) 1988 – 06 – 20
(REV.) 1996 – 05 – 13

Contents

1. Scope of Application
2. Method of Inspection
3. Guide on Interpretation
4. Period of Calibration Inspection
5. Record and After Management

KIA MOTORS

Full document details: KIA KES Q-B257A 1996

Documents
Document Sharing Hub

1. Scope of Application

This standard is to specify the precision and calibration inspection of profile projector.

2. Method of Inspection

The method of precision inspection is specified in table 1 and detailed method of calibration inspection is specified in KASTO 86-01-019-023

3. Guide on Interpretation

Guide on interpretation for precision inspection is specified in table 1

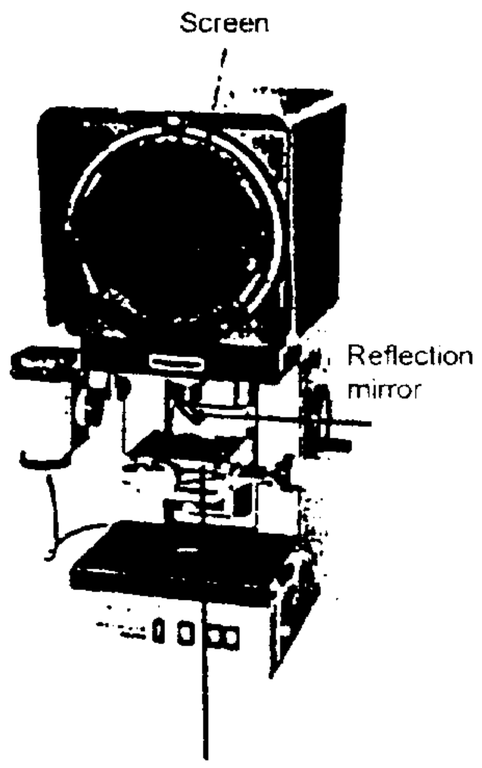
4. Period of Calibration Inspection

The period of calibration Inspection is 24 months

5. Record and After Management

Specified in KMS M030000 (Precision Management Standard for Measuring Instrument).

Table1. Method of precision inspection

No	Inspection Items	Inspection Method	Figure	Equipment	Inspection Guide
1	Appearance and function	1. Check the flaw, spot and dust on lens. 2. Check the change of color, faults on the mirror face of reflection mirror. 3. Check the feed of exisit ng articles table operates softly through whole zone.			There should be no faults.

Full document details: KIA KES Q-B257A 1996