

KES

Precision Inspection Standard of Torque Arm

KES Q – B263A

(EST.) 1988 – 07 – 26
(REV.) 1996 – 05 – 13

Contents

1. Scope of Application
2. Method of Inspection
3. Guide on Interpretation
4. Period of Calibration Inspection
5. Record and After Management



1996.5.13

1. Scope of Application

This standard is to specify the precision and calibration inspection of torque arm.

2. Method of Inspection

The method of precision inspection is specified in table 1.

3. Guide on Interpretation

Guide on interpretation for precision inspection is specified in table 1

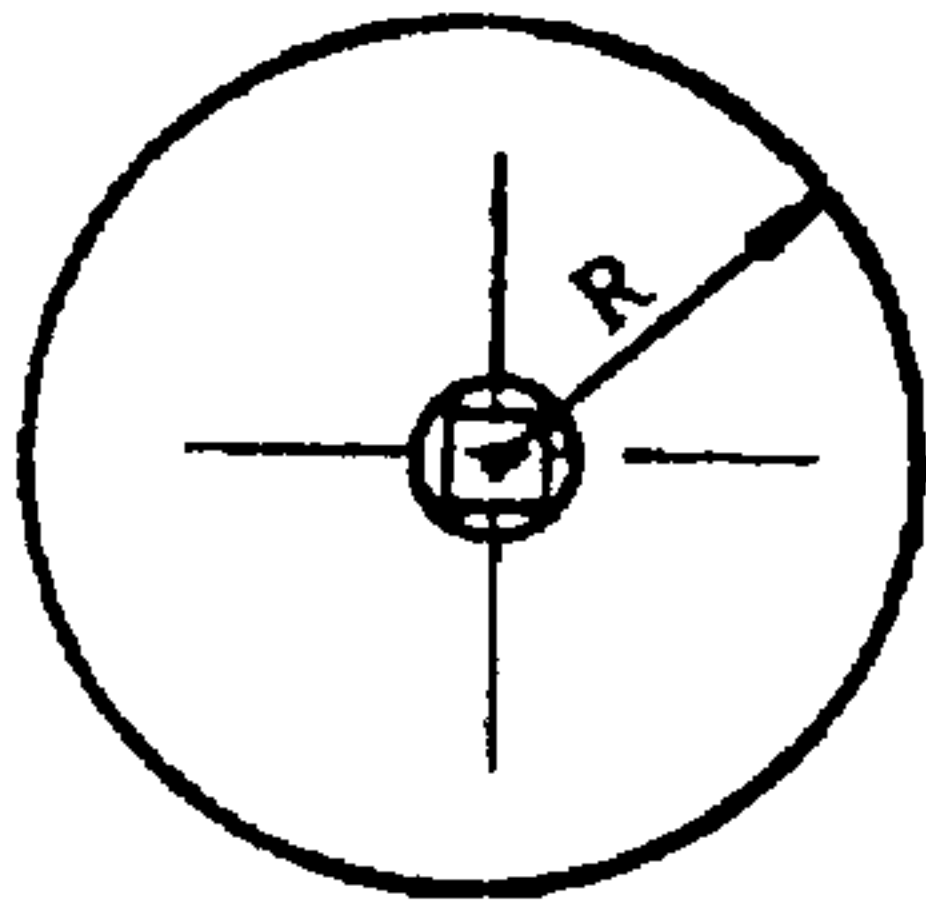
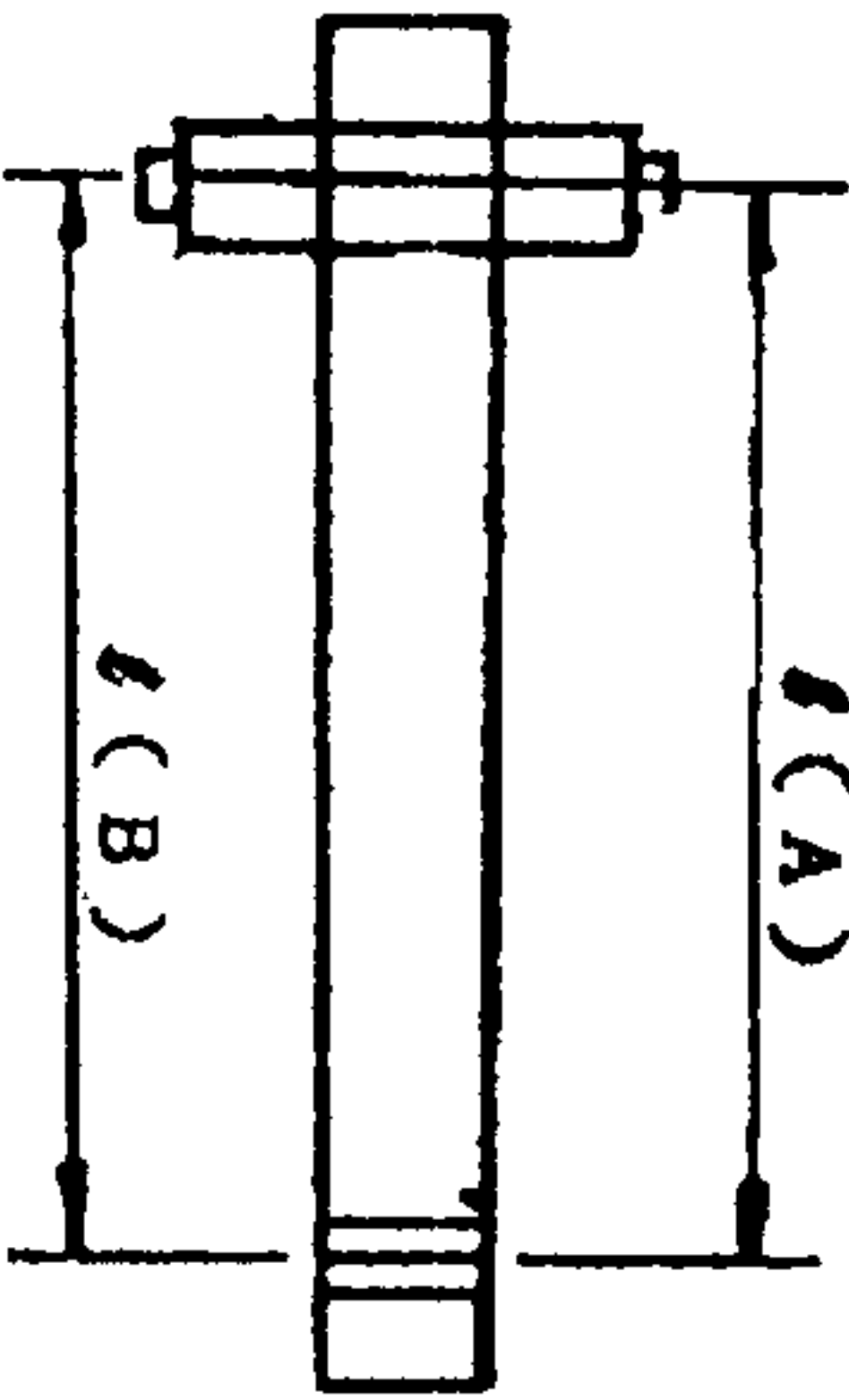
4. Period of Calibration Inspection

The period of calibration Inspection is 12 months

5. Record and After Management

Specified in KMS M030000(Precision Management Standard for Measuring Instrument).

Table1. Method of precision inspection(Continued)

No	Inspection Items	Inspection Method	Figure	Equipment	Inspection Guide
1	Appearance	1. Check that there are defaults in coating, shape, carving a seal.			There should be no faults in using.
2	Measure-ment of effective distance	1. Check the effective distance of torque production on the basis of pivot. 2. Choose the proper measuring instrument to measure the effective distance. 3. Measuring effective, yield the data by the unit of 1/100 mm. 4. Indicate the effective distance clearly by figure.	<p>R : Effective distance Ex. 1) Round shape</p>  <p>l : Effective distance Ex. 2) Arm type</p>	3 dimension measuring instrument	