

KES

Method for Complete and
Opening and Closing of
Inspection Standard

KES R – A001A

(EST.) 1986 – 09 – 24
(REV.) 1987 – 01 – 23

Contents

1. Purpose
2. Scope of Application
3. Department in charge of completing
Inspection Standard
4. Completing Inspection Standard for
Verification
5. Completing Official Inspection
Standard
6. Opening and Closing of Inspection
Standard
7. Publishing Notification of Revision of
Inspection Standard
8. Attaching Revised Contents
9. Revision for Quoted Standard Types

Additional Rule

1. Purpose

The purpose is to prescribe a method for complete of inspection standard and opening and closing standard to warrant the quality of stability as standardizing the procedure of inspection in a rational and economic way according to the indication of the Inspection feature, standard size, and measuring instrument, etc.

2. Scope of Application

It shall be applied for completing inspection standard and opening and closing standard for the corresponding parts that are produced by our company. However, the method for complete of the inspection standard in the completion level shall be specified separately.

3. Department in Charge of completing Inspection Standard

The inspection standard shall be completed by corresponding Department of Inspection by sharing work.

4. Completing Inspection Standard (For verification use)

(1) The Time for Completion and Distribution

The responsible department for complete of inspection standard shall complete the inspection standard (For verification use), at the latest, by the time to begin manufacturing the products and parts for the use of Pilot Production according to the classification in charge of manufacturing new products and parts and shall distribute, check and commit to the corresponding departments such as manufacturing or production technology department with the approval of the manager.

(2) Deciding Inspection Feature and Standard Size

You shall appropriately decide and instruct the inspection feature and standard size based on the blueprint, information from other design departments, shop master sheet, assembly method sheet, information from other producing technology departments, KES, related domestic standards (KS, laws and regulations, JIS, JASO, MVSS, etc.), and market information.

(3) Measuring Instrument and Inspection Procedure

You shall decide and instruct the measuring instruments to make the measurement