KES

Inspection Standard for Working Oil of Oil Pressure

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1. Scope of Application

This standard is defining the inspection for working oil of oil pressure using production line.

2. Inspection Item and Method

Inspection item and method is as below <table 1>

<Table 1>

No	Inspection Item	Inspection Method	Remark
1	Appearance	Eye Inspection, Check Inspection	1 Time / Lot
2	Weight	Scale Inspection (D/M & pail, Can Scale is not available)	1 Time / Procuring
3	Condition	Check Inspection	1 Time / Lot

3. Inspection Lot

Lot unit organized by maker is 1 inspection lot.

4. Sampling

4.1. In case drum or tub.

According to the <table 2>, Put thin tube in the 300㎜ oil vessel sampled the vessel from each vessels to the bottom of oil vessel, and take it after inserting oil in the thin tube, move it to vessel and mix it, select sample according to test method and item.

4.2. In case can.

In case more bigger can than 18ℓ , select a sample with small thin tube according to above mentioned 4.1

<Table 2> Sampling number for packing vessel number

Packing Vessel Number	Sampling Number
1 ~ 3	Total Number
4 ~ 64	4
65 ~ 125	5
126 ~ 216	6

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