KES

Cutting Oil Procurement Inspection Standard

KES R– C102C

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Contents

1. Scope of Application

2. Type

3. Inspection Item and Inspection Method

4. Inspection Lot

5. Sampling Method

6. Test and Inspection

7. Judgment

8. Treatment after Inspection

9. Others

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1. Scope of Application

This standard is applied for cutting oil procurement inspection standard using for metal machining and grinding machining.

2. Type

Refer to KES B Q2002.(Cutting oil)

3. Inspection Item and Inspection Method.

Inspection item and inspection method is same as below <Table 1>.

<Table 1>

No	Inspection Item	Inspection Method	Remark
1	Appearance	Eye Inspection, Check Inspection	1 Time / Lot
2	Weight	Scale Inspection (Drum packing is not scaling check)	1 Time / Procuring
3	Condition	Check Inspection	1Time / Lot

4. Inspection Lot

Lot unit organized by maker is 1 inspection lot.

5. Sampling Method

(1) According to simple sampling method of KS A 3151(Random sampling method), sampling 10% vessels from inspection lot, select 100㎖ sample from sampled vessels, select sample after mixing.

But, The number of samples vessel is more than 2.

(2) Incase Can

In case the volume of can is more than 18ℓ , Select sample with small thin tube according to the (1)

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